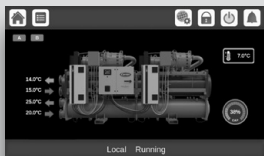
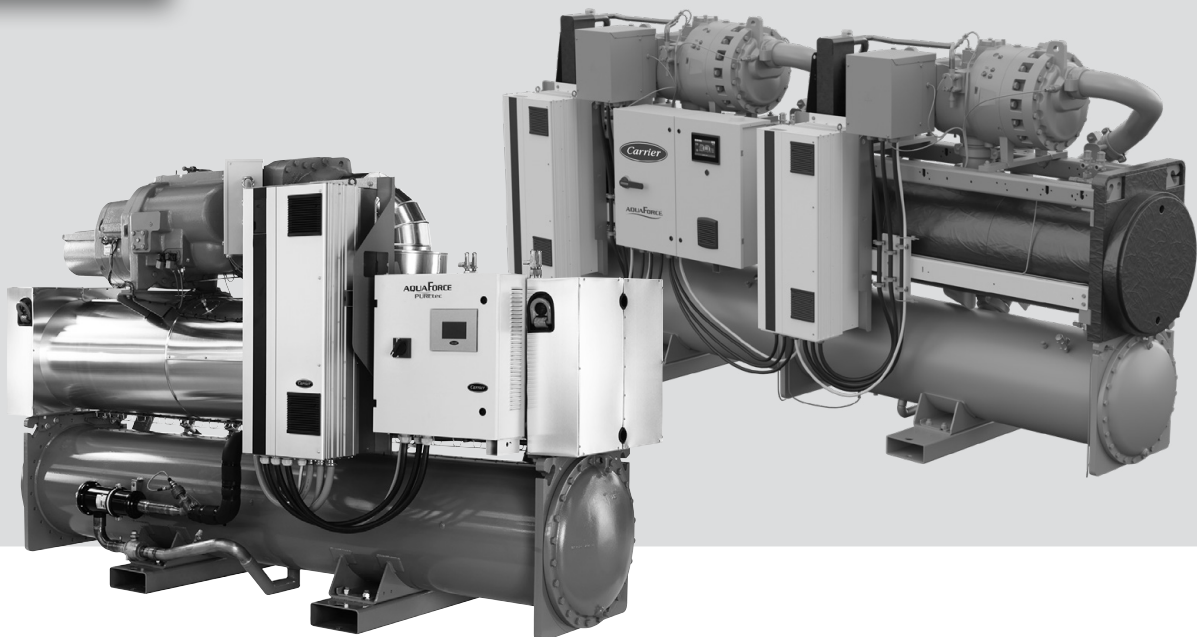




SmartVu™



## INSTALLATION, OPERATION AND MAINTENANCE INSTRUCTIONS



Water-Cooled Variable Speed Screw Chillers  
Water-Sourced Variable-Speed Screw Heat Pumps  
AquaForce® PUREtec greenspeed with  
R-1234ze(E) or optionally with R-515B refrigerant

30XW-VZE / 30XWHVZE 451A-1601A

Nominal cooling capacity: 448-1635 kW - 50Hz  
Nominal heating capacity: 523-1926 kW

**AQUA**FORCE<sup>greenspeed</sup>  
PUREtec

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This manual applies to the following unit types:

- 30XW-VZE High-efficiency units
- 30XWHVZE Heat Machine high-efficiency units

For the operation of the control please refer to the SmartVu™ control manual.

The cover photograph is for illustrative purposes only and is not part of any offer for sale or contract.

# 1 - INTRODUCTION

## Units Application Range

The 30XW-VZE / 30XWHVZE units are designed to cool or heat water (or brine) for the air conditioning of buildings and industrial processes.

## Units Lifetime

They are designed for an operating life of 15 years by assuming a 75% utilisation factor; that is approximately 100 000 operating hours.

## Interventions Instructions

Prior to the initial start-up of the 30XW-VZE / 30XWHVZE units, the people involved in the on-site installation, start-up, operation, maintenance and disassembling of this unit should be thoroughly familiar with these instructions and the specific project data for the installation site (Machine room, etc).

This manual provides the necessary information to familiarize yourself with the control system before performing start-up procedures. The procedures in this manual are arranged in the sequence required for machine installation, start-up, operation and maintenance.

Always ensure that all required safety measures are followed, including those in this document, such as: wearing protective clothing (gloves, safety glasses and shoes) using appropriate tools, employing qualified and skilled technicians (electricians, refrigeration engineers) fully trained in the use of flammable refrigerants and following local regulations (see annexe E in EN 378-4-Guidelines for repairs of equipment using flammable refrigerants).

## Units Compliance to applicable directives

To find out, if these products comply with European directives (machine safety, low voltage, electromagnetic compatibility, equipment under pressure etc.) check the declarations of conformity for these products.

## R-1234ze(E) classification

The refrigerant R-1234ze(E) falls into refrigerant safety group A2L in accordance to ISO-5149 and A2 in accordance to EN-378. No Charge limitations apply for the level of occupancy is 'C'. Please refer to these standards for further details. This level needs to be confirmed by the customer.

## R-1234ze(E) flammability conditions

According to ISO-817, R-1234ze(E) is classified in safety group A2L: Lower flammability. One of the characteristic of this refrigerant is the absence of flammable mixture with air under 21 °C of ambience and controlled humidity conditions. However when humidity or temperature goes up, this refrigerant can become flammable and can represent a potential danger if flammability risks are not properly mitigated within the machine room installation.

## Potentially flammable zone around the unit

As R-1234ze(E) refrigerant is mildly flammable, a potentially flammable zone perimeter of 0.6 m must be put in place around the unit.

No source of ignition must be present within this zone (see standard EN 378-2, Appendix K). If an ignition source is identified in the hazard area, additional ventilation can be implemented according to your risk analysis.

## Flammable refrigerant regulations & standards

**Local building codes and safety standards shall be followed. In absence of local codes and standards, please refer to EN-378 (2017) (Safety requirements for substances classified A2L) or to ISO-5149 (2014) (for substances classified A2L) as a guide. Customer shall obtain approval from the local building authorities.**

**Only employ qualified technicians well-trained in the use and the risks associated with flammable refrigerants and the respect of local regulations (see standard EN 378-4 in appendix E - repair guidelines for equipment using flammable refrigerants).**

**Use a gas detector during any intervention on the unit.**

**For further details on physical properties, flammability & toxicity characteristics, hazards Identification, installation safety requirements, etc, refer to standards such as:**

- ASHRAE 34, EN-378, ISO-817 and ISO-5149
- Safety Data Sheet (SDS) supplied by the refrigerant manufacturer
- European union's REACH database (Registration, Evaluation, Authorisation and Restriction of Chemicals)

## 1.1 - Installation safety considerations

### Units Access

The 30XW-VZE / 30XWHVZE liquid chillers and heat pumps are classified as "indirect heat exchange system" and are designated to be installed in a special machinery room (Class C as per ISO-5149 and EN-378) where only authorized personnel have access, who are acquainted with general and special safety precautions of the establishment and are qualified and trained in monitoring and maintenance. The access limitation device must be installed by the customer (e.g. cut-off, enclosure).

### Units Receipt

After the unit has been received, when it is ready to be installed or reinstalled, and before it is started up, it must be inspected for damage. Check that the refrigerant circuit(s) is (are) intact, especially that no components or pipes have shifted (e.g. following a shock). If in doubt, carry out a leak tightness check and verify with the manufacturer that the circuit integrity has not been impaired. If damage is detected upon receipt, immediately file a claim with the shipping company.

# 1 - INTRODUCTION

## 1.1.1 - Units Handling

Safety can only be guaranteed if these instructions are carefully followed. Failure to do so may result in damage to the equipment and physical injury.

Carrier strongly recommends employing a specialised company to unload the machine.

It is compulsory to wear personal protection equipment.

Do not remove the skid or the packaging until the unit is in its final position.

### Forklift truck

The units can be moved with a forklift truck with the correct capacity for the dimensions and weight of the unit.

The forks must be positioned only in the location and direction shown on the units (forks labels on feet).

### Unit Slinging

The units can be slinged with slings or lifting beams with the correct capacity for the dimensions and weight of the unit.

**WARNING : Only attach slings to the dedicated slinging points.**

Slinging points are designated via labels on the unit and mentioned on the certified dimensionnal drawings supplied for the unit.

### Unit Lifting

No force or effort must be applied to pressurized parts, especially via pipes connected to the water-cooled heat exchanger.

Any inappropriate handling can lead to uncontrolled fluid leaks.

Use struts or a lifting beam to spread the slings above the unit.

**CAUTION : Lift and set down the unit with great care. Tilting and jarring can damage the unit.**

Do not tilt a unit more than 15°.

### Unit Stuffing / Unstuffing from container

Unstuffing from container must be done slowly, with appropriate truck, and by using a ramp. Manufacturer will not be responsible of bad manipulation while unstuffing.

## 1.1.2 - Overpressure Safety Devices

NEVER COVER OR OBSTRUCT ANY PROTECTIVE DEVICES:

This applies to fusible plugs, rupture disks and relief valves fitted on the refrigerant or heat transfer fluid circuits.

### Relief Valves - Drainpipes Installation guidelines

Check whether the original protection plugs are still present at the valve outlets. These plugs are generally made of plastic and should not be used. If they are still present, please remove them. Fit devices at the valve or discharge piping outlets to prevent the penetration of foreign bodies (dust, building debris, etc.) and atmospheric agents (water can form rust or ice). These devices, as well as the discharge piping, must not impair operation or lead to a pressure drop that is higher than 10% of the set pressure.

## Overpressure Safety Devices - Classification & Control

In accordance with the Pressure Equipment Directive (PED) and national usage monitoring regulations in the European Union, the protective devices fitted to these machines are classified as follows:

	Safety device <sup>(1)</sup>	Over pressure protection in case of an external fire <sup>(2)</sup>
<b>Refrigerant Side</b>		
High pressure switch	X	
External relief valve <sup>(3)</sup>		X
Fuse plug		X
Rupture disk		X
<b>Heat transfer fluid side</b>		
External relief valve	(4)	(4)

(1) Classified for protection in normal service situations.

(2) Classified for protection in abnormal service situations. These accessories are sized for fires with a thermal flow of 10 kW/m<sup>2</sup>. No combustible matter should be placed within 6,5 m of the unit.

(3) High pressure safety loop = SRMCR as described in component section of this manual and in electrical diagram.

(4) The instantaneous overpressure limitation of 10% of the operating pressure does not apply to this abnormal service situation.

The control pressure can be higher than the service pressure. In this case, either the design temperature or the high pressure switch ensures that the service pressure is not exceeded in normal service situations. (see EN 764-7 §7.2 / Guideline E-02 / EN378-2 §6.2.2.3)

(5) The selection of these relief valves must be made by the personnel responsible for completing the hydraulic installation.

### **WARNING :**

■ **The refrigerant side external relief valves are not safety devices but accessories which limit damage in the event of a fire.**

■ **The safety device on the refrigerant side is the highpressure safety loop**

### Relief Valves - Installation guidelines

The external relief valves must always be vented to outside if the units are installed in a closed space. Refer to the installation regulations, for example those of European standard EN 378 and EN 13136. These pipes must be installed in a way that ensures that people and property are not exposed to vented refrigerant. As the fluids can be diffused in the air, ensure that refrigerant is discharged away from building air intakes, relief valves must be checked periodically. Provide a drain in the discharge circuit, close to each relief valve, to avoid an accumulation of condensate or rain water.

The relief valve must only be removed if the fire risk is fully controlled and after checking that this is allowed by local regulations and authorities. This is the responsibility of the operator.

# 1 - INTRODUCTION

## Relief Valves - Maintenance guidelines

The valves must be checked periodically.

The safety device shall be thoroughly tested at least once a year to verify good operation and cut out value.

**Do not attempt to repair or recondition any safety devices when corrosion or build-up of foreign material (rust, dirt, scale, etc.) is found within the valve body or mechanism. If necessary, replace the device. Do not install relief valves in series or backwards.**

### Option 194 : Dual relief valve on a changeover valve

If the relief valves are installed on a change-over manifold, this is equipped with a relief valve on each of the two outlets. Only one of the two relief valves is in operation, the other one is isolated. Never leave the change-over valve in the intermediate position, i.e. with both ways open (locate the control element in the stop position).

If a relief valve is removed for checking or replacement please ensure that there is always an active relief valve on each of the change-over valves installed in the unit.

## Fire

When the unit is subjected to fire, safety devices prevent rupture due to over-pressure by releasing refrigerant. The fluid may then be decomposed into toxic residues when subjected to the flame:

- Stay away from the unit
- Set up warnings and recommendations for personnel in charge to stop the fire.
- Fire extinguishers appropriate to the system and the refrigerant type must be easily accessible.

## Relief Valves - Indoor Installation guidelines

The external relief valves must be connected to discharge pipes for units installed in a room. Refer to the installation regulations, for example those of European standards EN-378.

These standards include a sizing method and examples for configuration and calculation. Under certain conditions they permit connection of several valves to the same discharge pipe.

Carrier recommends using flexible hose to connect the relief valves to discharge pipe. Special care shall be taken so that coupling to discharge pipe is not creating mechanical stress on relief valve connection.

These pipes must be installed in a way that ensures that people and property are not exposed to refrigerant leaks. These fluids may be diffused in the air, but far away from any building air intake, or they must be discharged in a quantity that is appropriate for a suitably absorbing environment (Note that the R-1234ze(E) and R-515B refrigerants are heavier than air).

## Relief Valves - Leaks

All factory-installed relief valves are lead-sealed to prevent any calibration change.

It is recommended to install an indicating device to show if part of the refrigerant has leaked from the valve. The presence of oil at the outlet orifice is a useful indicator that refrigerant has leaked. Keep this orifice clean to ensure that any leaks are obvious.

The discharge pressure threshold of a valve that has relieved is generally lower than its original calibrated setting. The new calibration may affect the operating range. To avoid a nuisance tripping or leaks, replace or re-calibrate the valve.

## High Pressure Switch - Maintenance guidelines

The company or organisation that conducts a pressure switch test shall establish and implement a detailed procedure to fix:

- Safety measures
- Measuring equipment calibration
- Validating operation of protective devices
- Test protocols
- Recommissioning of the equipment.

**An example of test procedure** without removing the pressure switch is given in **Section 11.9 of this manual**. Consult Carrier Service for this type of test.

**CAUTION: If the test leads to replacing the pressure switch, it is necessary to recover the refrigerant charge, these pressure switches are not installed on automatic valves (Schrader type).**

## Overpressure Safety Devices - Periodical Checks

- Periodic inspections of the safety devices and external overpressure devices (external relief valves) must be carried out in accordance with national regulations.

If the machine operates in a corrosive environment, inspect the protection devices more frequently.

## 1.2 - Equipment and components under pressure

The units are intended to be stored and operate in an environment where the ambient temperature must not be less than the lowest allowable temperature indicated on the nameplate. See section "Pressure vessels".

## 1.3 - Maintenance safety considerations

Refer to EN378 norm for safe use of refrigerant in machinery rooms, especially for appropriate ventilation when using R-1234ze(E) A2L fluid.

## Qualification Requirements

Engineers working on the electric or refrigeration components must be authorized, trained and fully qualified to do so.

**All refrigerant circuit repairs must be carried out by a trained person fully qualified to work on these units who must have been:**

- Trained and be familiar with the equipment and the installation (including the refrigerant used).

- Informed of the risks of possible explosive atmospheres and can prevent them. They also have to be informed of the working procedure for preventing the risk of flammable refrigerant leaking into the atmosphere as much as possible

**All welding operations must be carried out by qualified specialists**

**Maintenance operation have to be done according to national rules and regulations that apply to explosive atmospheres (e.g. reference to EN 1127-1)**



# 1 - INTRODUCTION

## Refrigerant Circuit interventions

When performing service on the refrigeration circuit, ventilate the area prior to performing any work and check for presence of refrigerant. During service operation, continue to ventilate the air using the machine room ventilation or temporary fans.

**Do not attempt to remove refrigerant circuit components or fittings, while the machine is under pressure or while it is running. Be sure pressure is at 0 kPa and has been purged with nitrogen before removing components or opening a circuit.**

Before opening the unit, always ensure that the circuit has been purged.

If work on the evaporator is required, ensure that the piping from the compressor is no longer pressurised (as the valve is not leaktight in the compressor direction.)

## Refrigerant Circuit opening / closing

Before opening a refrigerant circuit, purge and consult the pressure gauges. Reclaim the refrigerant using a proper refrigerant reclaim device and reclaim cylinders. The refrigerant circuit should be pumped down and then purged with nitrogen before servicing.

If the refrigerant circuit remains open for longer than a day after an intervention (such as a component replacement), the openings must be plugged and the circuit must be charged with nitrogen (inertia principle). The objective is to prevent penetration of atmospheric humidity and the resulting corrosion on the internal walls and on non protected steel surfaces.

## Refrigerant Circuit brazing

During a brazing operation, the refrigerant circuit should be purged with nitrogen. Also when servicing the refrigerant circuit, all ignition sources should be disabled.

Do not unweld or flamecut the refrigerant lines or any refrigerant circuit component until all refrigerant (liquid and vapour) has been removed from chiller and the system has been purged with nitrogen. Traces of vapour should be displaced with dry air nitrogen. Refrigerant in contact with an open flame produces toxic gases.

## Refrigerant Heating

Never apply an open flame or live steam to a refrigerant container. Dangerous overpressure can result.

Never clean the chiller with a fluid at a temperature higher than 45 °C. An over temperature could generate an over pressure and make the relief valve discharge the refrigerant.

The insulation must be removed and heat generation must be limited by using a wet cloth.

**If it is necessary to heat the refrigerant, only use liquid hot water (<70 °C)**

Any manipulation (opening or closing) of a shut-off valve must be carried out by a qualified and authorised engineer. These procedures must be carried out with the unit shut-down.

Service valve on discharge line (Option 93A) must be manipulated only if the fluid temperature is over -12 °C and below 65 °C

**NOTE:** The unit must never be left shut down with the liquid line valve closed, as liquid refrigerant can be trapped between this valve and the expansion device (This valve is situated on the liquid line before the filter drier). In case of presence of a shut-off valve on the suction line (between evaporator and compressor -factory option n°92), never close at the same time the shut-off valve situated on the discharge line (between compressor and condenser). One exception can be made in case of compressor removal from the refrigerant circuit.

## Personal Protective Equipment (PPE)

Equip the engineers that work on the unit as follows:

Personal protection equipment (PPE) <sup>(1)</sup>	Operations		
	Handling	Maintenance, service	Welding or brazing <sup>(2)</sup>
Protective gloves, eye protection, safety shoe, protective clothing.	X	X	X
Ear protection.		X	X
Filtering respirator.			X

(1) We recommend to follow the instructions in EN 378-3.

(2) Performed in the presence of A1 refrigerant according to EN 378-1.

***It is recommended to wear ear defenders, when working near the unit and the unit is in operation.***

The necessary protection equipment must be available, and appropriate fire extinguishers for the system and the refrigerant type used must be within easy reach.

It is compulsory to wear a detector of explosive atmospheres.

## RISK OF BURN : Hot / Cold surfaces

Some pipes can reach temperatures :

- Higher than 65 °C.
- Lower than 0 °C.

***WARNING : Do not touch the frigorific circuit piping without gloves. Risk of human injury by hot / cold burn.***

After the unit shutdown, wait 10 minutes before accessing the unit frigorific piping.

## Electrical safety considerations

ELECTRICAL RISK: 

Never work on a unit that is still energized.

Never work on any of the electrical components, until the general power supply to the unit has been cut using the disconnect switch(es) in the control box(es). Refer to the wiring diagram for further details. Follow the appropriate safety guidelines.

If any maintenance operations are carried out on the unit, lock the power supply circuit in the open position ahead of the machine.

If the work is interrupted, always ensure that all circuits are still deenergized before resuming the work.

***ATTENTION: Even if the unit has been stopped, the power circuit remains energized, unless the unit or circuit disconnect switch is open.***

***Refer to the wiring diagram for further details. Attach appropriate safety labels.***

1 - INTRODUCTION

Variable Frequency Drives (VFD)

**ATTENTION:** The frequency variators used in the 30XW-VZE/30XWHVZE units are equipped with capacitor batteries with a discharge time of twenty (20) minutes after disconnecting the power. After disconnecting the power to the control box, wait twenty minutes before opening the control box. If the discharge circuit inside the capacitor fails, it is not possible to define the discharge time.

Before any intervention, verify that there is no voltage present at any accessible conducting parts of the power circuit.

CAUTION: INTERNAL FAILURE HAZARD

An internal failure in the frequency converter can result in serious injury, when the frequency converter is not properly closed.

Ensure that all safety covers are in place and securely fastened, before applying power.

OPERATING CHECKS:

IMPORTANT INFORMATION REGARDING THE REFRIGERANT USED:

This product contains fluorinated greenhouse gas covered by the Kyoto protocol.

Standard unit:

- Fluid type: R-1234ze(E)
- Global Warming Potential (GWP): 1.37 (source IPCC Assessment Report 6)

Unit with option 330:

- Fluid type: R-515B
- Global Warming Potential (GWP): 288 (source IPCC Assessment Report 4)

These refrigerant are classified group 2 “non-dangerous” according to the criteria of Pressure Equipment Directive (PED) 2014/68/EC.

CAUTION:

- Any handling of refrigerant contained in this product must comply with the F-Gas regulation (EU) 2024/573 and any other applicable local legislation.
- Ensure that the refrigerant is never released to the atmosphere during installation, maintenance or equipment disposal.
- The deliberate gas release into the atmosphere is strictly not allowed.
- If a refrigerant leak is detected, ensure that it is stopped and repaired as quickly as possible.
- Only a qualified and certified personnel can perform installation operations, maintenance, refrigerant circuit leak test as well as the equipment disposal and the refrigerant recovering.
- The gas recovery for recycling, regeneration or destruction is at customer charge.
- The customer has to carry out periodic leak tests

In the European Union, article 2 of **regulation (EU) 2024/573** makes these mandatory and sets their frequency. The table below shows this frequency, as originally published in the regulation. Check whether an inspection frequency is also set by other regulations or standards applicable to your system (e.g. EN 378, ISO5149, etc.).

Refrigerant charge/ circuit (CO <sub>2</sub> equivalent)		< 5 tons	5 ≤ charge < 50 tons	50 ≤ charge < 500 tons	Charge > 500 tons <sup>(1)</sup>
Refrigerant charge/ Circuit (kg)	R-515B <sup>(2)</sup> (GWP 288, following AR4)	Charge < 17,4 kg	17,1 ≤ charge < 173,6 kg	173,6 ≤ charge < 1736,1 kg	Charge > 1736,1 kg
	R-1234ze(E) <sup>(2)</sup> (GWP 1,37, following AR6)	Charge < 1 kg	1 ≤ charge < 10 kg	10 ≤ charge < 100 kg	Charge > 100 kg <sup>(1)</sup>
System WITHOUT leakage detection		No check	12 months	6 months	3 months
System WITH leakage detection		No check	24 months	12 months	6 months

- (1) From 01/01/2017, units must be equipped with a leakage detection system  
(2) Fluorinated greenhouse gas covered by the Kyoto protocol and the F-gas regulation (EU) 2024/573.

- A logbook must be established for the systems that require a tightness check. It should contain the quantity and the type of fluid present within the installation (added and recovered), the quantity of recycled fluid/regenerated/destroyed, the date and output of the leak test, the designation of the operator and its belonging company, etc.
- Contact your local dealer or installer if you have any questions.

Regularly carry out leak tests and immediately repair any leaks (follow local codes)

Ensure regularly that the vibration levels remain acceptable and close to those at the initial unit start-up.



# 1 - INTRODUCTION

## 1.4 - Repair safety considerations

Equip the engineers that work on the unit with the protections described in section 1.3 above.

All installation parts must be maintained by the personnel in charge, in order to avoid material deterioration and injuries to people. Faults and leaks must be repaired immediately. The authorized technician must have the responsibility to repair the fault immediately. Each time repairs have been carried out to the unit, the operation of the protection devices must be re-checked.

Comply with the regulations and recommendations in unit and HVAC installation safety standards, such as: EN-378, ISO-5149, etc.

**Use only original replacement parts for any repair or component replacement. Consult the list of replacement parts that corresponds to the specification of the original equipment.**

### Refrigerant Leaks

If a leak occurs or if the refrigerant becomes contaminated (e.g. by a short circuit in a motor) remove the complete charge using a recovery unit and store the refrigerant in mobile containers.

Repair the leak detected and recharge the circuit.

### Oxygen Reaction

**Do not use oxygen to purge lines or to pressurize a machine for any purpose. Pressurised air mixtures or gases containing oxygen can be the cause of an explosion. Oxygen reacts violently with oil and grease. Nitrogen should be used to purge the system. It should also be used during brazing.**

**Do not use air for leak testing. Use only refrigerant or dry nitrogen.**

### Maximum Pressure Levels

**Never exceed the specified maximum operating pressures. Verify the allowable maximum high- and low-side test pressures by checking the instructions in this manual and the pressures given on the unit name plate.**

### Refrigerant toxicity

We recommend that standard EN 378-3 Annex 3 is applied.

**Vapor is heavier than air and reduces the amount of oxygen available for breathing.**

Ensure good ventilation, as accumulation of refrigerant in an enclosed space can displace oxygen and cause asphyxiation or explosions.

Inhalation of high concentrations of vapour is harmful and may cause heart irregularities, unconsciousness, or death.

These products cause eye and skin irritation.

Decomposition products are hazardous.

**Do not use your hands to check possible refrigerant leaks. Avoid contact with liquid refrigerant and/or Oil on the skin or splashing it into the eyes. Use safety goggles. Wash any spills from the skin with soap and water. If liquid refrigerant enters the eyes, immediately and abundantly flush the eyes with water and consult a doctor.**

**The accidental releases of the refrigerant, due to small leaks or significant discharges following the rupture of a pipe or an unexpected release from a relief valve, can cause frostbites and burns to personnel exposed. Do not ignore such injuries. Installers, owners and especially service engineers for these units must:**

- Seek medical attention before treating such injuries.
- Have access to a first-aid kit, especially for treating eye injuries.

### Refrigerant & Oil charges transfer and storage

**During refrigerant removal and storage operations follow applicable regulations. These regulations, permitting conditioning and recovery of halogenated hydrocarbons under optimum quality conditions for the products and optimum safety conditions for people, property and the environment are described in standard NF E29-795.**

Change the refrigerant when there are equipment failures, following a procedure such as the one described in NF E29-795 or carry out a refrigerant analysis in a specialist laboratory.

### Refrigerant & Oil transfer service valves

**Any refrigerant transfer and recovery operations must be carried out using a transfer unit. An SAE connector (451A to 1301A respectively 1/2" for R-1234ze(E) and 3/8" for R-515B, 1401A & 1601A : always 1/2") on the manual liquid line valve is supplied with all units for connection to the transfer station. The units must never be modified to add refrigerant or oil charging devices, removal or purging devices. All these features are provided with the units. Please refer to the certified dimensional drawings for the units.**

### Refrigerant Charge removal

**Do not siphon refrigerant.**

**Never use the compressor as a vacuum pump. It would damage the compressor.**

### Refrigerant & Oil storage container

**Do not re-use disposable (non-returnable) cylinders or attempt to refill them. It is dangerous and illegal. Proper refrigerant cylinders designated and marked for the original refrigerant stated on the nameplate should be used. When cylinders are empty, evacuate the remaining gas pressure, and move the cylinders to a place designated for their recovery. Do not incinerate.**

# 1 - INTRODUCTION

---

## **Refrigerant Charge filling**

Ensure that you are using the correct refrigerant type before recharging the unit with the total quantity of refrigerant (either R-1234ze(E) or R-515B) as indicated on the unit name plate.

Charging any refrigerant other than the original charge type stated on the nameplate will impair machine operation and can even lead to a destruction of the compressors.

Certain parts of the circuit can be isolated. Only charge liquid refrigerant at the liquid line.

**ATTENTION: Only use refrigerant, in accordance with AHRI 700-2014 (Air conditioning, Heating and Refrigeration Institute). The use of any other refrigerant may expose users and operators to unexpected risks.**

## **Oil Charge filling**

The compressors operating with this refrigerant type are lubricated with a specific synthetic polyolester oil which are completely incompatible with mineral oils.

## **RISK OF FALLING**

**ATTENTION: No part of the unit must be used as a walk-way, rack or support. Periodically check and repair or if necessary replace any component or piping that shows signs of damage.**

**The refrigerant lines can break under the weight and release refrigerant, causing personal injury.**

**Do not climb on a machine. Use a platform, or staging to work at higher levels.**

**Do not run around the unit. Water leaks could generate a puddle.**

## **Components Handling**

**Use mechanical lifting equipment (crane, hoist, winch, etc.) to lift or move heavy components. For lighter components, use lifting equipment when there is a risk of slipping or losing your balance.**

## **Hydraulic Circuit interventions**

**Do not drain water circuits containing industrial brines, without informing the technical service department at the installation site or a competent body first.**

**Close the entering and leaving water shutoff valves and purge the unit water circuit, before working on the components installed on the circuit (screen filter, pump, water flow switch, etc.).**

**Do not loosen the water box bolts until the water boxes have been completely drained.**

**Periodically inspect all valves, fittings and pipes of the refrigerant and hydraulic circuits to ensure that they do not show any corrosion or any signs of leaks.**

## 2 - PRELIMINARY CHECKS

### 2.1 - Check equipment received

- Inspect the unit for damage or missing parts. If damage is detected, or if shipment is incomplete, immediately file a claim with the shipping company.
- Confirm that the unit received is the one ordered. Compare the name plate data with the order.
- The unit name plate must include the following information:
  - Version number
  - Model number
  - CE marking
  - Serial number
  - Year of manufacture and test date
  - Fluid being transported
  - Refrigerant used and refrigerant class
  - Refrigerant charge per circuit
  - Containment fluid to be used
  - PS: Min./max. allowable pressure (high and low pressure side)
  - TS: Min./max. allowable temperature (high and low pressure side)
  - Pressure switch cut-out pressures
  - Unit leak test pressure
  - Voltage, frequency, number of phases
  - Maximum current drawn
  - Maximum power input
  - Unit net weight
- Confirm that all accessories ordered for on-site installation have been delivered, and are complete and undamaged.

**The unit must be checked periodically during its whole operating life to ensure that no shocks (handling accessories, tools etc.) have damaged it. If necessary, the damaged parts must be repaired or replaced. See also chapter "Standard maintenance".**

### 2.2 - Moving and sitting the unit

#### 2.2.1 - Moving

See chapter "Installation safety considerations".

**CAUTION: Only use slings at the designated lifting points which are marked on the unit.**

#### 2.2.2 - Sitting the unit

Always refer to the chapter "Dimensions and clearances" to confirm that there is adequate space for all connections and service operations. For the centre of gravity coordinates, the position of the unit mounting holes, and the weight distribution points, refer to the certified dimensional drawing supplied with the unit.

Typical applications of these units are in refrigeration systems, and they do not require earthquake resistance. Earthquake resistance has not been verified.

Before sitting the unit check that:

- The permitted loading at the site is adequate or that appropriate strengthening measures have been taken.
- The unit is installed level on an even surface (maximum tolerance is 5 mm in both axes).
- There is adequate space above the unit for air flow and to ensure access to the components.
- The number of support points is adequate and that they are in the right places.
- The location is not subject to flooding.

**CAUTION: Lift and set down the unit with great care. Tilting and jarring can damage the unit and impair unit operation.**

### 2.2.3 - Checks before system start-up

Before the start-up of the refrigeration system, the complete installation, including the refrigeration system must be verified against the installation drawings, dimensional drawings, system piping and instrumentation diagrams and the wiring diagrams.

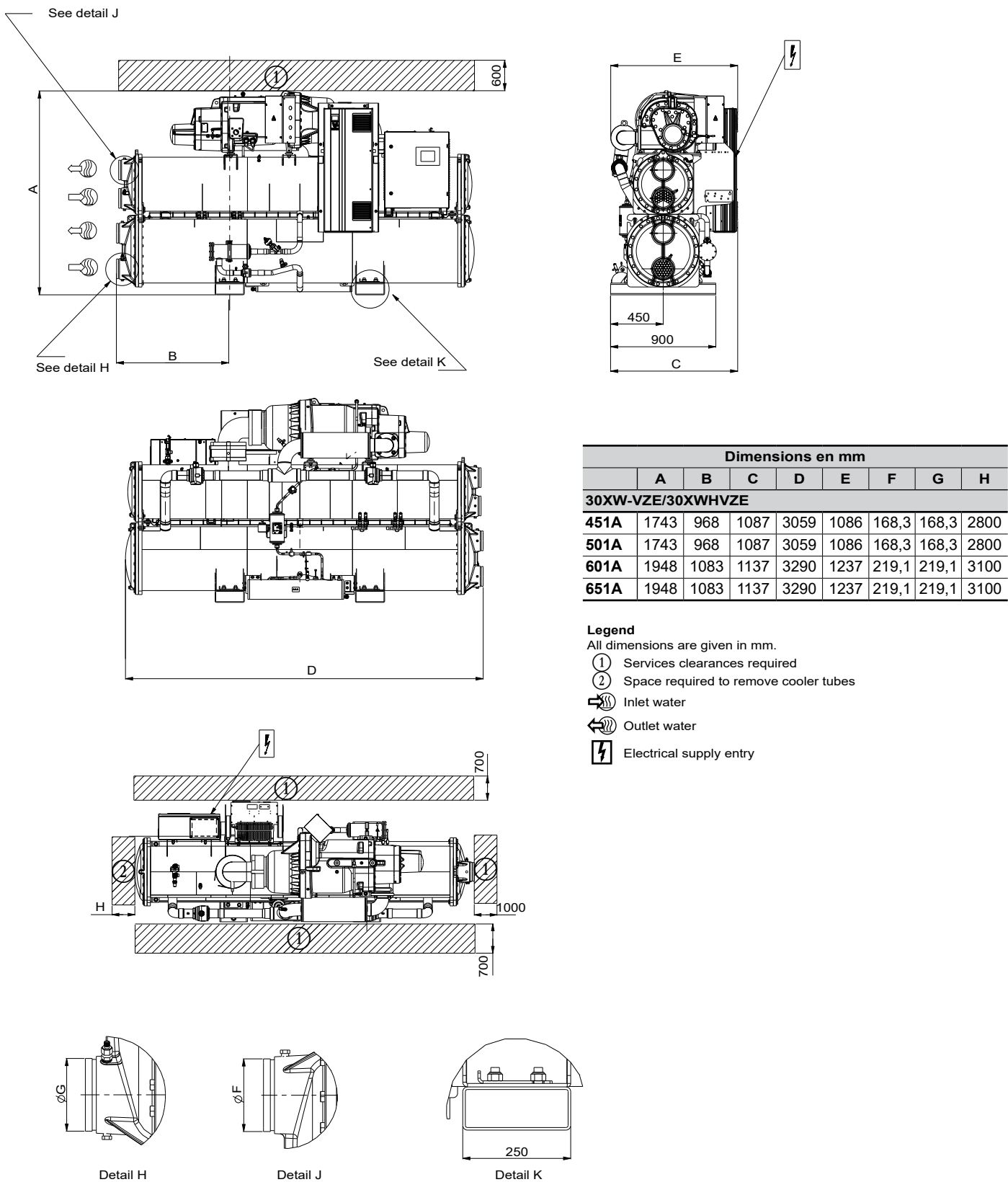
During the installation test national regulations must be followed. If no national regulation exists, standards such EN-378 or ISO-5149 can be used as a guide.

External visual installation checks:

- Ensure that the machine is charged with refrigerant. Verify on the unit nameplate that the 'fluid being transported' is not nitrogen.
- Compare the complete installation with the refrigeration system and power circuit diagrams.
- Check that all protection documents and equipment provided by the manufacturer (dimensional drawings, P&ID, declarations etc.) to comply with the regulations are present.
- Verify that the environmental safety and protection and devices and arrangements provided by the manufacturer to comply with the regulations are in place.
- Verify that all document for pressure containers, certificates, name plates, files, instruction manuals provided by the manufacturer to comply with the regulations are present.
- Verify the free passage of access and safety routes.
- Check that ventilation in the plant room is adequate.
- Check that refrigerant detectors are present.
- Verify the instructions and directives to prevent the deliberate removal of refrigerant gases that are harmful to the environment.
- Verify the installation of connections.
- Verify the supports and fixing elements (materials, routing and connection, including ground path connections).
- Verify the quality of welds and other joints.
- Check the protection against mechanical damage.
- Check the protection against heat.
- Check the protection of moving parts.
- Verify the accessibility for maintenance or repair and to check the piping.
- Verify the status of the valves.
- Verify the quality of the thermal insulation and of the vapour barriers
- Check the condition of the insulation of the 400 V cables.

3 - DIMENSIONS, CLEARANCES

3.1 - 30XW-VZE/30XWHVZE 451A-651A

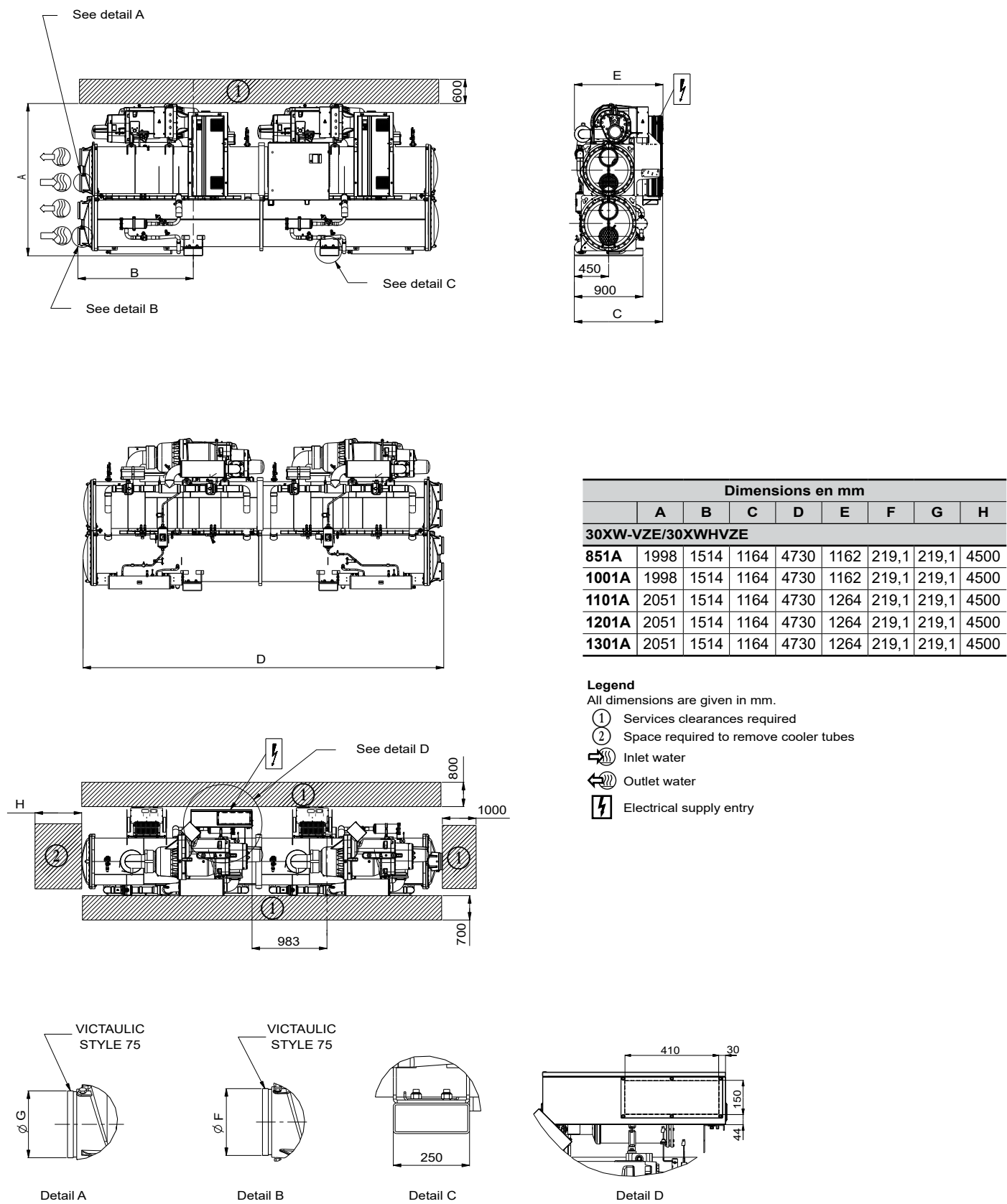


**NOTES:**

- Drawings are not contractually binding. Before designing an installation, consult the certified dimensional drawings supplied with the unit or available on request.
- For the positioning of the fixing points, weight distribution and centre of gravity coordinates please refer to the dimensional drawings.

3 - DIMENSIONS, CLEARANCES

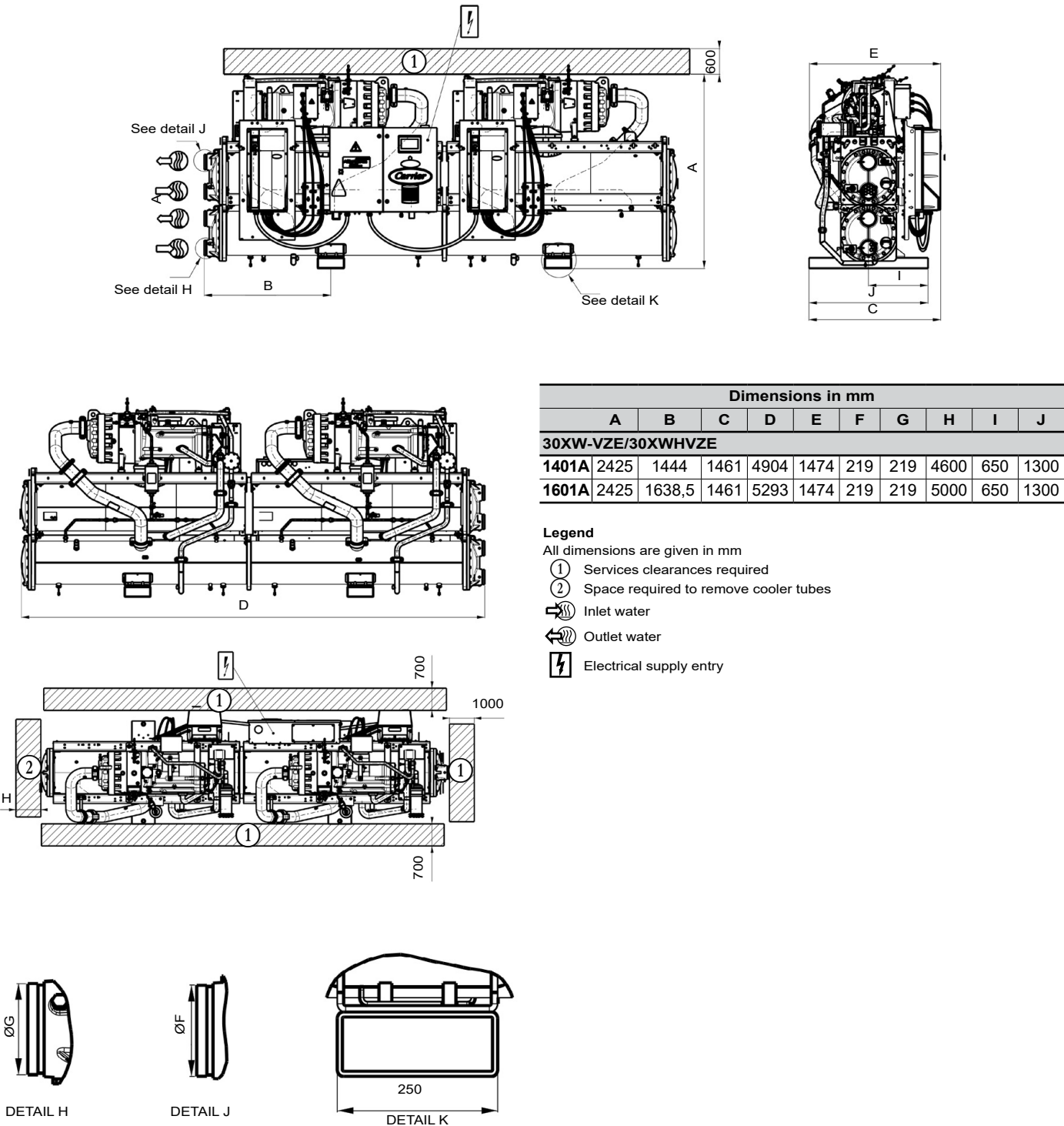
3.2 - 30XW-VZE/30XWHVZE 851A-1301A



- NOTES:
- Drawings are not contractually binding. Before designing an installation, consult the certified dimensional drawings supplied with the unit or available on request.
  - For the positioning of the fixing points, weight distribution and centre of gravity coordinates please refer to the dimensional drawings.

3 - DIMENSIONS, CLEARANCES

3.3 - 30XW-VZE/30XWHVZE 1401A-1601A



**NOTES:**

- Drawings are not contractually binding. Before designing an installation, consult the certified dimensional drawings supplied with the unit or available on request.
- For the positioning of the fixing points, weight distribution and centre of gravity coordinates please refer to the dimensional drawings.



## 4 - PHYSICAL AND ELECTRICAL DATA

### 4.1 - Physical data

30XW-VZE/30XWHVZE		451A	501A	601A	651A	851A	1001A	1101A	1201A	1301A	1401A	1601A
<b>Sound levels - standard unit</b>												
Sound power level <sup>(1)</sup>	dB(A)	103	103	103	103	104	104	104	104	104	102	103
Sound pressure level at 1 m <sup>(2)</sup>	dB(A)	85	85	85	85	85	85	85	85	85	83	83
<b>Sound levels - standard unit + option 257<sup>(3)</sup></b>												
Sound power level <sup>(1)</sup>	dB(A)	100	100	100	100	101	101	101	101	101	97	98
Sound pressure level at 1 m <sup>(2)</sup>	dB(A)	82	82	82	82	82	82	82	82	82	77	78
<b>Dimensions - standard unit</b>												
Length	mm	3059	3059	3290	3290	4730	4730	4730	4730	4730	4903	5293
Width	mm	1087	1087	1237	1237	1164	1164	1264	1264	1264	1474	1474
Height	mm	1743	1743	1948	1948	1997	1997	2051	2051	2051	2425	2425
<b>Operating weight<sup>(4)</sup></b>	kg	3223	3261	4263	4267	7477	7553	7731	7932	7970	8553	9233
<b>Compressors</b>		Semi-hermetic 06T screw compressors, 60 r/s										Semi-hermetic 06Y variable speed screw compressor
Circuit A	-	1	1	1	1	1	1	1	1	1	1	1
Circuit B	-	-	-	-	-	1	1	1	1	1	1	1
<b>Oil - standard unit</b>		HATCOL-4496										
Circuit A	l	20	20	25	25	20	20	25	25	25	18	18
Circuit B	l	-	-	-	-	20	20	20	25	25	15	18
<b>Refrigerant - standard unit</b>		R-1234ze(E) A2L										
Circuit A	kg	130	130	180	175	120	120	115	115	118	193	193
	teq CO <sub>2</sub>	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,3	0,3
Circuit B	kg	-	-	-	-	120	120	120	115	118	177	193
	teq CO <sub>2</sub>	-	-	-	-	0,2	0,2	0,2	0,2	0,2	0,2	0,3
<b>Refrigerant - option 330</b>		R-515B A1										
Circuit A	kg	132	132	183	178	122	122	117	117	120	196	196
	teq CO <sub>2</sub>	38,0	38,0	52,7	51,3	35,1	35,1	33,7	33,7	34,6	56,4	56,4
Circuit B	kg	-	-	-	-	122	122	122	117	120	180	196
	teq CO <sub>2</sub>	-	-	-	-	35,1	35,1	35,1	33,7	34,6	52	56,4
<b>Capacity control</b>		Smart Vu™, inverter-driven compressor, electronic expansion valve (EXV)										
Minimum capacity <sup>(5)</sup>	%	30	30	15	15	30	30	15	15	15	12	11
<b>Evaporator</b>		Multi-pipe flooded type										
Water volume	l	106	106	154	154	297	297	297	297	297	388	418
Water connections (Victaulic)	in	6	6	8	8	8	8	8	8	8	8	8
Drain and vent connections (NPT)	in	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
Max. water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000
<b>Condenser</b>		Multi-pipe flooded type										
Water volume	l	112	112	165	165	340	340	340	340	340	391	461
Water connections (Victaulic)	in	6	6	8	8	8	8	8	8	8	8	8
Drain and vent connections (NPT)	in	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
Max. water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000

(1) In dB ref=10<sup>-12</sup> W, 'A' weighted. Declared dual-number noise emission values in accordance with ISO 4871 with an associated uncertainty of +/-4dB(A). Measured in accordance with ISO 9614-1.

(2) In dB ref 20µPa, 'A' weighted. Declared dual-number noise emission values in accordance with ISO 4871 with an associated uncertainty of +/-4dB(A). For information, calculated from the sound power L<sub>w</sub>(A).

(3) Options: 257=Low noise level ;

(4) Including refrigerant , oil and water inside exchanger. Values are guidelines only.

(5) For standard conditions. Depending on operating conditions, unit might have a different minimum part load or cycle.

## 4 - PHYSICAL AND ELECTRICAL DATA

### 4.2 - Electrical data

30XW-VZE /30XWHVZE		451A	501A	601A	651A	851A	1001A	1101A	1201A	1301A	1401A	1601A
Power circuit												
Nominal power supply	V-ph-Hz	400-3-50										
Voltage range	V	360-440										
Control circuit												
24 V via the built-in transformer												
Start-up current <sup>(1)</sup>	A	Negligible (lower than maximum current drawn)										
Maximum power factor <sup>(2)</sup>		0,91 -0,93	0,91 -0,93	0,91 -0,93	0,91 -0,93	0,91 -0,93	0,91 -0,93	0,91 -0,93	0,91 -0,93	0,91 -0,93	0,89- 0,92	0,91- 0,94
Cosine phi		> 0,98	> 0,98	> 0,98	> 0,98	> 0,98	> 0,98	> 0,98	> 0,98	> 0,98	0,99	0,99
Harmonic distortion rate <sup>(3)</sup>	%	35-45	35-45	35-45	35-45	35-45	35-45	35-45	35-45	35-45	40-50	35-45
Power connection point		1	1	1	1	2	2	2	2	2	1	1
Maximum power input <sup>(4)</sup>												
Circuit A	kW	135	157	189	208	135	157	189	189	208	478	551
Circuit B	kW	-	-	-	-	135	157	157	189	208		
Eurovent current draw <sup>(5)</sup>												
Circuit A	A	129	148	180	197	129	149	180	180	197	463	525
Circuit B	A	-	-	-	-	129	149	149	180	197		
Maximum current draw (Un) <sup>(4)</sup>												
Circuit A	A	210	245	295	325	210	245	295	295	325	752	866
Circuit B	A	-	-	-	-	210	245	245	295	325		
Maximum current draw (Un -10%) <sup>(3)</sup>												
Circuit A	A	220	260	313	345	220	260	313	313	345	818	915
Circuit B	A	-	-	-	-	220	260	260	313	345		
Maximum power input with option 150B <sup>(4)</sup>												
Circuit A	kW	114	134	161	177	114	134	161	161	177	-	-
Circuit B	kW	-	-	-	-	114	134	134	161	177	-	-
Maximum current draw (Un) with option 150B <sup>(4)</sup>												
Circuit A	A	180	213	257	283	180	213	257	257	283	-	-
Circuit B	A	-	-	-	-	180	213	213	257	283	-	-
Dissipated power <sup>(3)</sup>	W	3000	4200	4700	5300	6000	8400	8900	9400	10600	14340	16530
Maximum power factor <sup>(2)</sup> with option 150		-	-	-	-	-	-	-	-	-	0,91- 0,94	0,91- 0,94
Maximum power input <sup>(4)</sup> with option 150	kW	-	-	-	-	-	-	-	-	-	564	630
Maximum current draw (Un) <sup>(4)</sup> with option 150	A	-	-	-	-	-	-	-	-	-	884	979
Maximum current draw (Un -10%) <sup>(3)</sup> with option 150	A	-	-	-	-	-	-	-	-	-	943	996
Dissipated power <sup>(3)</sup> with option 150	W	-	-	-	-	-	-	-	-	-	16930	18930

(1) Instantaneous start-up current.

(2) Values obtained at operation with maximum unit power input. Values deteriorate when load lowers.

The highest impact on the installation occurs when the current is maximum. Therefore compliance of the installation regarding voltage harmonic distortion shall be usually checked at maximum load conditions.

Vary according to the installation's short circuit ratio

(3) Values obtained at operation with maximum unit power input.

(4) Values obtained at operation with maximum unit power input. Values given on the unit name plate.

(5) Eurovent unit operating conditions: evaporator entering/leaving water temperature = 12 °C/7 °C, condenser entering/leaving water temperature = 30 °C/35 °C.

## 4 - PHYSICAL AND ELECTRICAL DATA

### 4.3 - Short-circuit stability current (TN system<sup>(1)</sup>)

	451A	501A	601A	651A	851A	1001A	1101A	1201A	1301A	1401A	1601A
<b>Value with unspecified upstream protection<sup>(3)</sup></b>											
Short-term current at 1s-lcw-kA rms	5,0	6,0	6,0	6,0	5,0	6,0	6,0	6,0	6,0	-	-
Admissible peak current - I <sub>pk</sub> -kA pk	7,1	8,5	8,5	8,5	7,1	8,5	8,5	8,5	8,5	29 <sup>(4)</sup>	29 <sup>(4)</sup>
<b>Max. value with upstream protection (circuit breaker)</b>											
Conditional short-circuit current I <sub>cc</sub> -kA rms	50	50	50	50	50	50	50	50	50	40	40
Reference number <sup>(2)</sup>	NSX 400-630-	NSX 630-	NSX 630-	NSX 630-	NSX400-630-	NSX 630-	NSX 630-	NSX 630-	NSX 630-	NSX-NS400	NSX-NS400

(1) Earthing system type

(2) If another current limitation protection system is used, its time-current and thermal constraints (I<sup>2</sup>t) trip characteristics must be at least equivalent to those of the recommended Schneider circuit breaker.

(3) Both requirements for thermal withstand capability and maximum withstand values must be fulfilled. The use of the recommended upstream protection does not remove the need for check of thermal withstand capability, specially if short circuit value is low.

(4) Values for standard AND for option 150

The short circuit stability current values above are suitable for TN system (Earthing system type)

### 4.4 - Compressor usage

30XW-VZE/30XWHVZE	451A	501A	601A	651A	851A	1001A	1101A	1201A	1301A	1401A	1601A
06TUX483	A	-	-	-	AB	-	-	-	-	-	-
06TUX554	-	A	-	-	-	AB	B	-	-	-	-
06TVX680	-	-	A	-	-	-	A	AB	-	-	-
06TVX753	-	-	-	A	-	-	-	-	AB	-	-
06YFC4T3	-	-	-	-	-	-	-	-	-	B	-
06YJE5T3	-	-	-	-	-	-	-	-	-	A	AB

## 4 - PHYSICAL AND ELECTRICAL DATA

### Electrical Note 30XW-VZE / 30XWHVZE units

Electrical data notes and operating conditions, **30XW-VZE / 30XWHVZE units**

- The unit has one or two connection point. Refer to table Electrical data.
- For 30XW(H)VZE 451A to 1301A : The main supply disconnecting device is not included in the electrical cabinet.  
For 30XW(H)VZE1401A and 1601A : The main supply disconnecting device is included in the electrical cabinet.
- The main short circuit protection is not included in the electrical cabinet. Refer to table Short-circuit stability current.
- Field connections: All connections to the system and the electrical installations must be in full accordance with all applicable codes.
- The unit is designed and built to ensure conformance with local codes<sup>(1)</sup>. Particularly, the recommendations of European standard EN 60204-1 (corresponds to IEC 60204-1) (machine safety - electrical machine components - part 1: general regulations) are specifically taken into account, when designing the electrical equipment<sup>(2)</sup>.
- The absence of the main supply disconnecting device is an exception that shall be considered at the building installation level
- The electrical equipment is designed such that it is not a source of ignition for A2L refrigerant during normal and frequent foreseeable abnormal operation. Complementary risk reduction for prevention of the formation of explosive atmosphere (detection and ventilation) must be achieved by all necessary measures in the building installation.
- Annex B of EN 60204 1 is intended to define the electrical characteristics that are necessary for good integration of the unit in the installation  
Those describes below apply alongside the other information provided in this document:
  1. Operating Environment as classified in IEC60364<sup>(3)</sup>:
    - Indoor installation
    - Ambient temperature range: +5 °C to +42 °C, class AA5
    - Altitude: lower than or equal to 2000 m (above 1600 m, the maximum temperature must be reduced by 0,5 K for every additionnal 100 m)
    - Presence of water: class AD2 (possibility of water droplets)
    - Presence of hard solids, class 4S2 (no significant dust present)
    - Presence of corrosive and polluting substances, class 4C2 (negligible)
  2. Power supply frequency variation:  $\pm 2$  Hz.
  3. The neutral (N) line must not be connected directly to the unit (if necessary use a transformer).
  4. Overcurrent protection of the power supply conductors is not provided with the unit.

5. The unit is designed for connection to TN systems (IEC 60364). For IT systems the earth connection must not be at the network earth. Provide a local earth, consult competent local organisations to complete the electrical installation.
6. Electromagnetic environment: classification of the electromagnetic environment is described in standard EN 61800-3 (corresponds to IEC 61800-3):
  - Immunity to external interference defined by the second environment<sup>(4)</sup>
  - Interference emission as defined in category C3<sup>(5)</sup>
- Due to the harmonic currents, the integrated frequency variator in the unit is a source of interference. An analysis may be required to verify if these interferences exceed the compatibility limits of the other devices connected to the same power supply network. The compatibility levels inside an electrical installation, that must be met at the in-plant coupling point (IPC) to which other loads are connected are described in standard 61000-2-4. Two characteristics are required for this analysis:
  - The short-circuit ratio (Rsce) of the installation calculated at the in-plant coupling point (IPC).
  - The total harmonic current distortion rate (THDI), calculated for the machine at maximum capacity.
- Derived currents: If protection by monitoring the leakage currents is necessary to ensure the safety of the installation, the presence of derived currents introduced by the use of frequency variators in the unit must be considered. In particular the reinforced immunity protection types and a control value not lower than 150 mA are recommended to control differential protection devices.

**NOTE: If particular aspects of an actual installation do not conform to the conditions described above, or if there are other conditions which should be considered, always contact your local Carrier representative.**

- (1) Generally the recommendations of IEC 60364 are accepted as compliance with the requirements of the installaton directives.
- (2) Conformance with EN 60204-1 also enables to meet the requirements of the Machinery Directive.
- (3) The required protection level for this class is IP21B or IPX1B (according to reference document IEC 60529). All 30XW-VZE/30XWHVZE have IP23 units minimum fulfil this protection condition.
- (4) Example of installations of the second environment: industrial zones, technical locations supplied from a dedicated transformer.
- (5) Category C3 is suitable for use in an industrial environment and is not designed for use in a public low-voltage system that supplies residential locations. Category C2 permits this type of installation.

## 5 - ELECTRICAL CONNECTION

Please refer to the certified dimensional drawings, supplied with the unit.

### 5.1 - Power supply

The power supply must conform to the specification on the unit nameplate. The supply voltage must be within the range specified in the electrical data table. For connection details refer to the wiring diagrams.

**WARNING: Operation of the unit with an improper supply voltage or excessive phase imbalance constitutes abuse which will invalidate the Carrier warranty. If the phase imbalance exceeds 2% for voltage, or 10% for current, contact your local electricity supplier at once and ensure that the unit is not switched on until corrective measures have been taken.**

### 5.2 - Voltage phase imbalance (%)

$$\frac{100 \times \text{max. deviation from average voltage}}{\text{Average voltage}}$$

#### Example:

On a 400 V - 3 ph - 50 Hz supply, the individual phase voltages were measured to be:

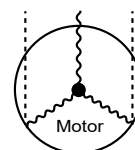
AB = 406 V; BC = 399 V; AC = 394 V

Average voltage =  $(406 + 399 + 394)/3 = 1199/3 = 399.7$  say 400 V

Calculate the maximum deviation from the 400 V average:

The maximum deviation from the average is 6 V. The greatest percentage deviation is:  $100 \times 6/400 = 1.5\%$ . This is less than the permissible 2% and is therefore acceptable.

(AB)	= 406 - 400	= 6
(BC)	= 400 - 399	= 1
(A)	= 400 - 394	= 6



### 5.3 - Power connection

Units from 451A to 651A and from 1401A to 1601A have one connection point

Units from 851A to 1301A have two connection points.

Power cable connections in the machine are designed for copper conductors. If aluminum conductors are used, the necessary precautions must be taken to ensure copper/aluminum compatibility.

## 5 - ELECTRICAL CONNECTION

### 5.4 - Recommended wire sections

Wire sizing is the responsibility of the installer, and depends on the characteristics and regulations applicable to each installation site. The cable selections given in this document are therefore only given as a guide and do not in any way incur Carrier's liability. After wire sizing has been completed, using the certified dimensional drawing, the installer must ensure easy connection and define any modifications necessary on site.

Power cable connections in the machine are designed for copper conductors. If aluminum conductors are used, the necessary precautions must be taken to ensure copper/aluminum compatibility.

#### Minimum and maximum connectable wire sections for 30XWV-ZE units

	Max. connectable wire section <sup>(1)</sup>	Calculation of favourable case: - Suspended overhead line standardized routing n°. 17) - Cable insulated to 90 °C - Copper conductor (Cu)			Calculation of unfavourable case: - Conductors in ducts or multi-conductor cables in closed conduits (standardized routing n°. 41) - Cable insulated to 70 °C when possible - Copper conductor (Cu)		
30XW-VZE/30XWHVZE Circuit(s) A/B	Section, mm <sup>2</sup> (per phase)	Section <sup>(2)</sup> , mm <sup>2</sup> (per phase)	Max. length, m	Cable type <sup>(3)</sup>	Section <sup>(2)</sup> , mm <sup>2</sup> (per phase)	Max. length, m	Cable type <sup>(3)</sup>
<b>Units without option</b>							
<b>451A</b>	2x240	1x120	250	90 °C	1x240	420	70 °C
<b>501A</b>	2x240	1x150	250	90 °C	2x150	450	70 °C
<b>601A</b>	2x240	1x185	250	90 °C	2x185	450	70 °C
<b>651A</b>	2x240	1x240	280	90 °C	2x240	480	70 °C
<b>851A</b>	2x240/2x240	1x120/1x120	250/250	90 °C	2x150/2x150	520	70 °C
<b>1001A</b>	2x240/2x240	1x150/1x150	250/250	90 °C	2x185/2x185	510	70 °C
<b>1101A</b>	2x240/2x240	1x240/1x150	310/250	90 °C	2x240/2x185	520/510	70 °C
<b>1201A</b>	2x240/2x240	1x240/1x240	310/310	90 °C	2x240/2x240	530/530	70 °C
<b>1301A</b>	2x240/2x240	1x240/1x240	280/280	90 °C	2x185/2x185	400/400	90 °C
<b>1401A</b>	4x240	2x240	256	90 °C	4x240	384	70 °C
<b>1601A</b>	4x240	4x120	222	90 °C	4x185	291	90 °C
<b>Unit With option 150</b>							
<b>1401A + opt 150</b>	4x240	4x120	223	90 °C	4x185	292	90 °C
<b>1601A + opt 150</b>	4x240	4x120	204	90 °C	4x240	306	90 °C

(1) Connection capacities actually available for each machine, defined according to the connection terminal size, the control box access opening size and the available space inside the control box.

(2) Selection simulation result considering the hypothesis indicated.

(3) If the maximum calculated section is for a 90 °C cable type, this means that a selection based on a 70 °C cable type can exceed the connection capacity actually available. Special attention must be given to the selection.

**Note: The currents considered are given for a machine equipped with a hydronic kit operating at maximum current.**

**Protection of the machine's upstream connection against direct contact is compatible with the addition of spreaders. The installer is responsible for calculating the cable sizing**



## 5 - ELECTRICAL CONNECTION

---

### 5.5 - Power cable entry

The power cables can enter the unit control box from above the unit. A removable aluminium plate on the upper part of the control box face allows introduction of the cables. Refer to the certified dimensional drawing for the unit.

Customer have to manage by either using cable glands or avoid to have any sharp edges close to the wires.

### 5.6 - Field control wiring

**IMPORTANT: Field connection of interface circuits may lead to safety risks: any control box modification must maintain equipment conformity with local regulations. Precautions must be taken to prevent accidental electrical contact between circuits supplied by different sources:**

- **The routing selection and/or conductor insulation characteristics must ensure dual electric insulation.**
- **In case of accidental disconnection, conductor fixing between different conductors and/or in the control box prevents any contact between the conductor ends and an active energised part.**

Refer to the SmartVu™ Control manual and the certified wiring diagram supplied with the unit for the field control wiring of the following features:

- Customer interlock
- Remote on/off switch
- Demand limit external switch
- Remote dual set point
- Alarm, alert and operation report
- Evaporator pump control
- Condenser pump control signal (This does not control condenser pump operation (for this function add option 156 and flow switch).
- Heating/cooling change-over
- Refrigerant leak detection
- Water valve control (option)
- Various interlocks and reports on the Energy Management Module board (option)

#### CCN bus connection

- The permanent connection to the system CCN bus is made at the terminal provided for this purpose inside the control box.
- The connection of the CCN service tool is possible at a socket under the control box, accessible from outside.

### 5.7 - 24 and 230 V power reserve for the user

Control circuit reserve:

After all required options have been connected, the TC transformer includes a power reserve of 1 A at 24 V a.c. that can be used for the field control wiring.

A second TCA transformer supplies the 230 V, 50 Hz circuit to charge a battery for a portable computer at 0.63 A maximum at 230 V. The connection is via an EEC 7/16 type socket (2 poles without earth) located on the inside front of the control box and accessible from outside.

Only devices with class II double insulation can be connected at this socket.

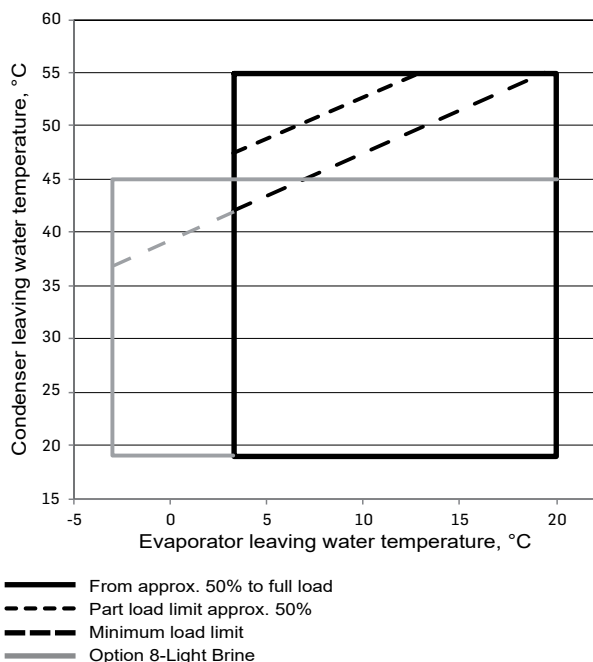
## 6 - APPLICATION DATA

### 6.1 - 30XW-VZE /30XWHVZE Operating limits

#### 6.1.1 - 30XW-VZE/30XWHVZE 451A-1301A operating limit

30XW-VZE/30XWHVZE 451A-1301A	Minimum	Maximum
<b>Evaporator</b>		
Entering temperature at start-up	-	35 °C
Leaving temperature during operation	3,3 °C <sup>(1)</sup> -3 °C (Option 8)	20 °C
Entering/leaving temperature difference at full load	2,8 K	11,1 K
<b>Condenser</b>		
Entering temperature at start-up	13 °C <sup>(2)</sup>	-
Leaving temperature during operation	19 °C <sup>(2)</sup>	55 °C
Entering/leaving temperature difference at full load	2,8 K	11,1 K

- (1) For low-temperature applications, where the leaving water temperature is below 3,3 °C, a frost protection solution must be used. Please refer to option 8
- (2) For lower condenser temperatures a water flow control valve must be used at the condenser (two or three-way valve) and the use of a variable speed pump is strongly recommended. Please refer to option 152 to ensure the correct condensing temperature.

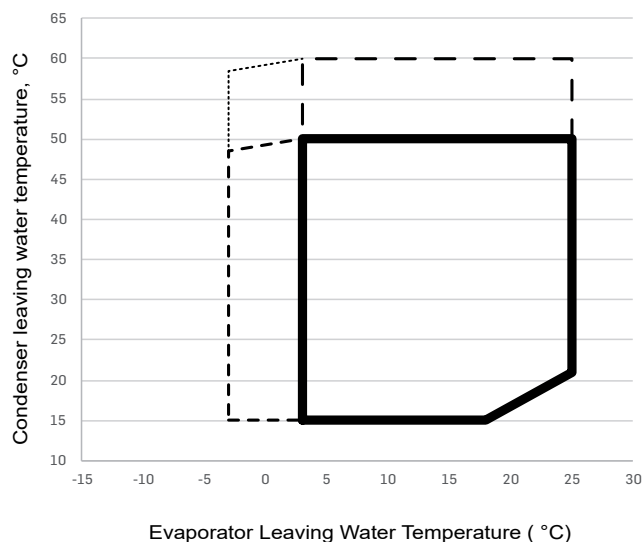


**Note: Ambient temperatures:** These units are dedicated for indoor environment. The external temperature at chiller start up should be at least 5 °C. For such low ambient, option 152 is recommended. During storage and transport of the 30XW-VZE/30XWHVZE units (including by container) the minimum and maximum permissible temperatures are -20 °C and 70 °C.

#### 6.1.2 - 30XW-VZE/30XWHVZE 1401A-1601A operating limit

30XW-VZE/30XWHVZE 1401A-1601A	Minimum	Maximum
<b>Evaporator</b>		
Entering temperature at start-up °C	-	35 °C
Leaving temperature during operation °C	3 °C <sup>(1)</sup> (STD) -3 °C (opt 8)	25 °C
Entering/leaving temperature difference at full load K	2,8 K	11,1 K
<b>Condenser</b>		
Entering temperature at start-up °C	13 °C <sup>(2)</sup>	-
Leaving temperature during operation °C	15 °C <sup>(2)</sup>	50 °C <sup>(3)</sup> (STD) 60 °C (opt 150) <sup>(4)</sup>
Entering/leaving temperature difference at full load K	2,8 K	11,1 K

- (1) For low-temperature applications, where the leaving water temperature is below 3 °C, a frost protection solution must be used. Please refer to option 8
- (2) For lower condenser temperatures a water flow control valve must be used at the condenser (two or three-way valve) and the use of a variable speed pump is strongly recommended. Please refer to option 152 to ensure the correct condensing temperature.
- (3) For high condensing temperature applications (up to 60 °C ),Please refer to option 150
- (4) For highest temperatures, some capacity limitation may occur in case of voltage lower than 400 V



**Notes: Ambient temperatures:** These units are dedicated for indoor environment. The external temperature at chiller start up should be at least 5 °C. For such low ambient, option 152 is recommended. During storage and transport of the 30XWV(H)ZE 1401A-1601A units (including by container) the minimum and maximum permissible temperatures are -20 °C and 72 °C.

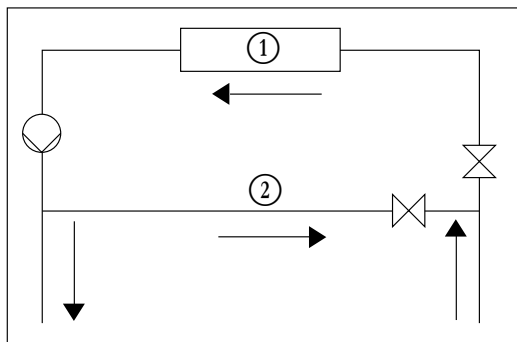
## 6 - APPLICATION DATA

### 6.2 - Minimum chilled water flow

The minimum chilled water flow is shown in the table in chapter 6.6.

If the system flow is less than the minimum unit flow rate, the evaporator flow can be recirculated, as shown in the diagram.

**For minimum chiller flow rate**



**Legend**

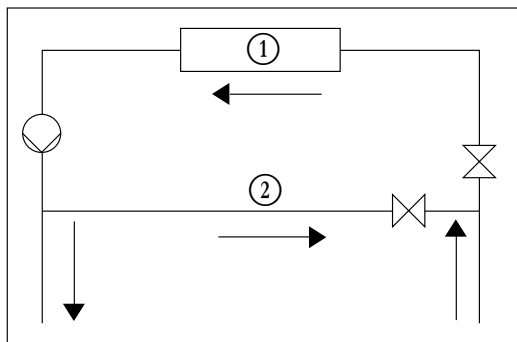
- 1 Evaporator
- 2 Recirculation

### 6.3 - Maximum chilled water flow

The maximum chilled water flow is limited by the permitted pressure drop in the evaporator. It is provided in the table in chapter 6.6.

- Select the option with one water pass less that will allow a higher maximum water flow rate (see option 100C in the table in chapter 6.5 "Number of passes".
- Bypass the evaporator as shown in the diagram to obtain a lower evaporator flow rate.

**For maximum chiller flow rate**



**Legend**

- 1 Evaporator
- 2 Bypass

### 6.4 - Condenser water flow rate

The minimum and maximum condenser water flow rates are shown in the table in chapter 6.6 "Evaporator and condenser water flow rates".

If the system flow is higher than the maximum unit flow rate, select the option with one pass less that will allow a higher maximum water flow rate. Please refer to option 102C in the table in chapter 6.5 "Number of passes".

## 6 - APPLICATION DATA

### 6.5 - Standard and optional number of water passes

30XW-VZE/30XWHVZE	451A	501A	601A	651A	851A	1001A	1101A	1201A	1301A	1401A	1601A
<b>Evaporator</b>											
Standard	2	2	2	2	2	2	2	2	2	2	2
Option 100C	1	1	1	1	1	1	1	1	1	1	1
<b>Condenser</b>											
Standard	2	2	2	2	2	2	2	2	2	2	2
Option 102C	1	1	1	1	1	1	1	1	1	1	1

### 6.6 - Evaporator and condenser water flow rates

These below values are given for standard units. For options 100C and 102C, please refer to the unit selection program.

30XW-V/30XWHV	451A	501A	601A	651A	851A	1001A	1101A	1201A	1301A	1401A	1601A
<b>Evaporator water flow rate, l/s</b>											
Minimum	6	6	8	8	15	15	15	15	15	20	20
Maximum	54	54	76	76	170	170	170	170	170	120	120
<b>Condenser water flow rate, l/s</b>											
Minimum	6	6	8	8	15	15	15	15	15	15	19
Maximum	52	52	74	74	170	170	170	170	170	127	127

#### Notes

- Minimum flow rate based to ensure a good heat transfer and minimize fouling
- Maximum flow rate based to limit pressure drop and preserve tube durability

### 6.7 - Variable flow evaporator

Variable evaporator flow can be used. The pump drive can be managed by unit control (0/10 V output on terminal 90+ / 90-). The controlled flow rate must be higher than the minimum flow given in the table of permissible flow rates and must not vary by more than 10% per minute.

If the flow rate changes more rapidly, the system should contain a minimum of 6.5 liters of water per kW instead of 3.25 l/kW.

### 6.8 - System minimum water volume

Whichever the system, the water loop minimum volume is given by the formula:

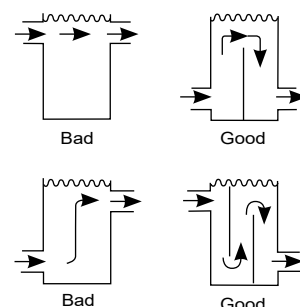
$$\text{Volume} = \text{Cap (kW)} \times \text{N litres}$$

Application	N
Normal air conditioning	3,25
Process type cooling	6,5

Where Cap is the nominal system cooling capacity (kW) at the nominal operating conditions of the installation.

This volume is necessary for stable operation. It is often necessary to add a buffer water tank to the circuit in order to achieve the required volume. The tank must itself be internally baffled in order to ensure proper mixing of the liquid (water or brine). Refer to the examples below.

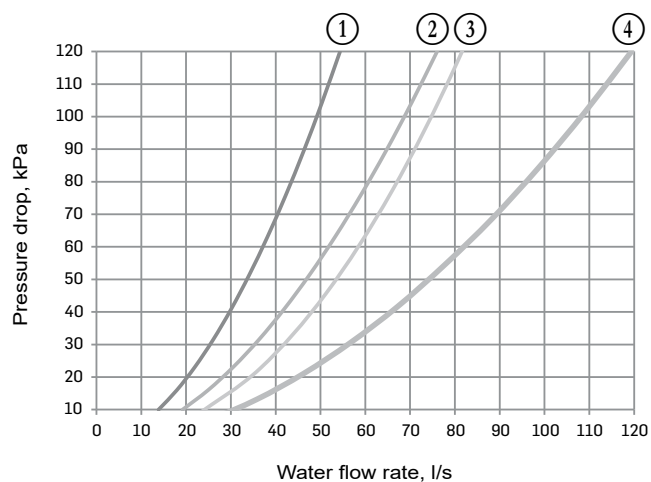
#### Conection to buffer tank



## 6 - APPLICATION DATA

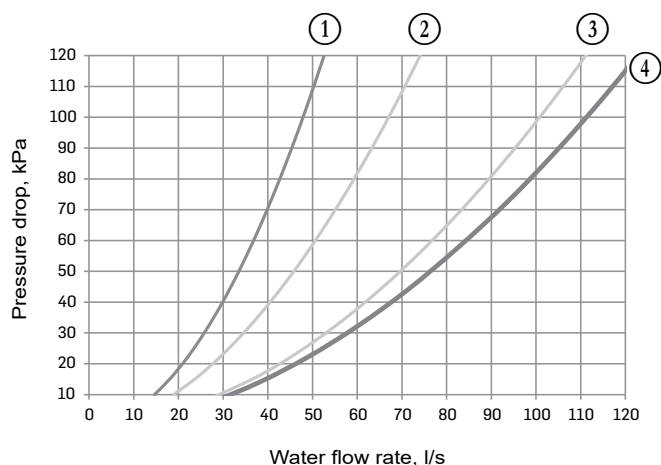
### 6.9 - Evaporator pressure drop curves

Units with two evaporator passes (standard)

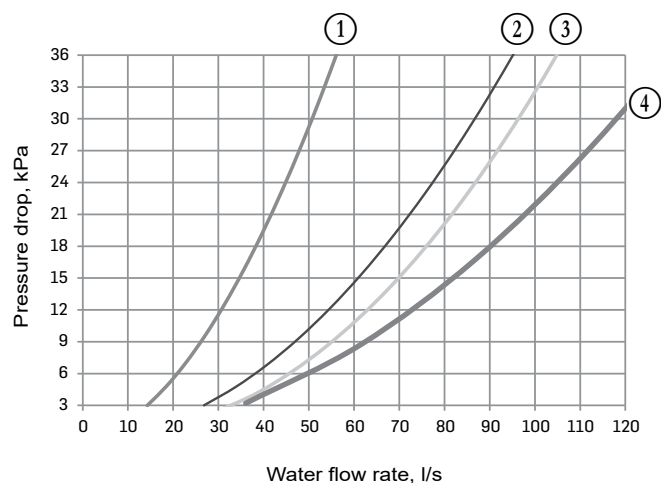


### 6.10 - Condenser pressure drop curves

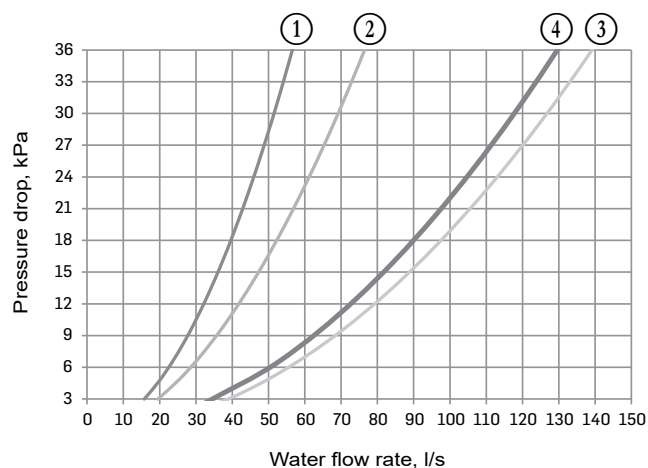
Units with two condenser passes (standard)



Units with one evaporator pass (option 100C)



Units with one condenser pass (option 102C)



#### Legend

- ① 451A, 501A
- ② 601A, 651A
- ③ 851A, 1001A, 1101A, 1201A, 1301A
- ④ 1401A, 1601A

#### Legend

- ① 451A, 501A
- ② 601A, 651A
- ③ 851A, 1001A, 1101A, 1201A, 1301A
- ④ 1401A, 1601A

## 7 - WATER CONNECTIONS

**ATTENTION: Before carrying out any water connections install the water box purge plugs (one plug per water box in the lower section supplied in the control box).**

For size and position of the heat exchanger water inlet and outlet connections refer to the certified dimensional drawings supplied with the unit.

The water pipes must not transmit any radial or axial force to the heat exchangers nor any vibration.

The water supply must be analysed and appropriate filtering, treatment, control devices, isolation and bleed valves and circuits built in, to prevent corrosion, fouling and deterioration of the pump fittings. Consult either a water treatment specialist or appropriate literature on the subject

### 7.1 - Operating precautions

The water circuit should be designed to have the least number of elbows and horizontal pipe runs at different levels. Below the main points to be checked for the connection:

- Comply with the water inlet and outlet connections shown on the unit.
- Install manual or automatic air purge valves at all high points in the circuit(s).
- Use a pressure reducer to maintain pressure in the circuit(s) and install a relief valve as well as an expansion tank.
- Install thermometers in both the entering and leaving water connections.
- Install drain connections at all low points to allow the whole circuit to be drained.
- Install stop valves, close to the entering and leaving water connections.
- Use flexible connections to reduce the transmission of vibrations.
- Insulate all pipework, after testing for leaks, both to reduce heat gains and to prevent condensation.
- Cover the insulation with a vapour barrier
- If there are particles in the fluid that could foul the heat exchanger, a screen filter should be installed ahead of the pump. The mesh size of the filter must be 1.2 mm.
- Before the system start-up verify that the water circuits are connected to the appropriate heat exchangers (e.g. no reversal between evaporator and condenser).
- Do not introduce any significant static or dynamic pressure into the heat exchange circuit (with regard to the design operating pressures).
- Before any start-up verify that the heat exchange fluid is compatible with the materials and the water circuit coating.
- The use of different metals on hydraulic piping could generate electrolytic pairs and consequently corrosion. It could be needed to add sacrificial anodes.
- In case additives or other fluids than those recommended by Carrier are used, ensure that the fluids are not considered as a gas, and that they belong to class 2, as defined in directive 2014/68/CE.

#### Carrier recommendations on heat exchange fluids:

- No  $\text{NH}_4^+$  ammonium ions in the water, they are very detrimental for copper. This is one of the most important factors for the operating life of copper piping. A content of several tenths of mg/l will badly corrode the copper over time.
- $\text{Cl}^-$  Chloride ions are detrimental for copper with a risk of perforations by corrosion by puncture. If possible keep below 125 mg/l.
- $\text{SO}_4^{2-}$  sulphate ions can cause perforating corrosion, if their content is above 30 mg/l.
- No fluoride ions ( $< 0.1$  mg/l).
- No  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$  ions with non negligible levels of dissolved oxygen must be present. Dissolved iron  $< 5$  mg/l with dissolved oxygen  $< 5$  mg/l.
- Dissolved silica: silica is an acid element of water and can also lead to corrosion risks. Content  $< 1$  mg/l.
- Water hardness:  $> 0.5$  mmol/l. Values between 1 and 2.5 can be recommended. This will facilitate scale deposit that can limit corrosion of copper. Values that are too high can cause piping blockage over time. A total alkalimetric titre (TAC) below 100 mg/l is desirable.
- Dissolved oxygen: Any sudden change in water oxygenation conditions must be avoided. It is as detrimental to deoxygenate the water by mixing it with inert gas as it is to over-oxygenate it by mixing it with pure oxygen. The disturbance of the oxygenation conditions encourages destabilisation of copper hydroxides and enlargement of particles.
- Electric conductivity 10-600  $\mu\text{S}/\text{cm}$ .
- pH: Ideal case pH neutral at 20-25 °C  $7 < \text{pH} < 8$

When the water circuit must be emptied for longer than one month or immediately if the water does not comply with the above description, the circuit must be either totally dried or placed under 0.5 bar maximum nitrogen charge. This is done to avoid any damage of the exchanger copper tubes with corrosion by differential aeration. In case of nitrogen charge, the circuit must be equipped with relief valves to avoid overpressure due to refrigerant leakage.

**CAUTION: Filling, completing and draining the water circuit charge must be done by qualified personnel, using the air purges and materials that are suitable for the products.**

**Charging and removing heat exchange fluids should be done with devices that must be included on the water circuit by the installer. Never use the unit heat exchangers to add heat exchange fluid.**



## 7 - WATER CONNECTIONS

### 7.2 - Water connections

The water connections are Victaulic type connections. The inlet and outlet connection diameters are identical.

#### Inlet/outlet diameters

Evaporator 30XW-V/30XWHV		451A	501A	601A	651A	851A	1001A	1101A	1201A	1301A	1401A	1601A
<b>Units without option 100C</b>												
Connection	in	6	6	8	8	8	8	8	8	8	8	8
Outside diameter	mm	168,3	168,3	219,1	219,1	219,1	219,1	219,1	219,1	219,1	219,1	219,1
<b>Units with option 100C</b>												
Connection	in	6	6	8	8	8	8	8	8	8	8	8
Outside diameter	mm	168,3	168,3	219,1	219,1	219,1	219,1	219,1	219,1	219,1	219,1	219,1
<b>Condenser 30XW-V/30XWHV</b>		<b>451A</b>	<b>501A</b>	<b>601A</b>	<b>651A</b>	<b>851A</b>	<b>1001A</b>	<b>1101A</b>	<b>1201A</b>	<b>1301A</b>	<b>1201A</b>	<b>1301A</b>
<b>Units without option 102C</b>												
Connection	in	6	6	8	8	8	8	8	8	8	8	8
Outside diameter	mm	168,3	168,3	219,1	219,1	219,1	219,1	219,1	219,1	219,1	219,1	219,1
<b>Units with option 102C</b>												
Connection	in	8	8	8	8	8	8	8	8	8	8	8
Outside diameter	mm	219,1	219,1	219,1	219,1	219,1	219,1	219,1	219,1	219,1	219,1	219,1

### 7.3 - Flow control

Evaporator flow switch and chilled water pump interlock

**IMPORTANT: The unit water flow switch must be energised, and the chilled water pump interlock must be connected. Failure to follow this instruction will void the Carrier guarantee.**

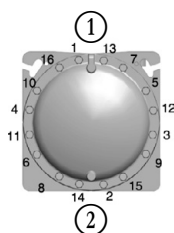
The water flow switch is installed on the evaporator water inlet and adjusted by the control. If adjustment is necessary, it must be carried out by qualified personnel trained by Carrier Service.

### 7.4 - Evaporator and condenser water box bolt tightening

The evaporator (and condenser) are of the shell and tube type with removable water boxes to facilitate cleaning. Re-tightening or tightening must be done in accordance with the illustration in the example below.

**NOTE: Before this operation we recommend draining the circuit and disconnecting the pipes to be sure that the bolts are correctly and uniformly tightened**

#### Water box tightening sequence



#### Legend

- 1 Sequence 1: 1 2 3 4  
Sequence 2: 5 6 7 8  
Sequence 3: 9 10 11 12  
Sequence 4: 13 14 15 16  
2 Tightening torque  
Bolt size M 16 - 171 - 210 Nm

### 7.5 - Operation of two units in as Lead-Lag pair

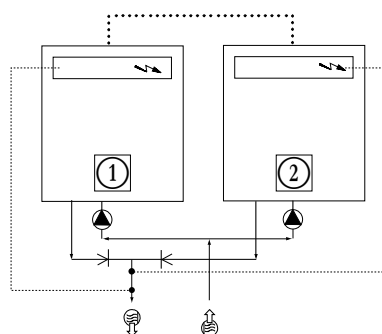
The Lead-Lag pair is controlled on the water inlet without any additional sensors being added (standard configuration). It can also be located in the leaving water. In this case two additional sensors must be added on the common piping.

All parameters, required for the Lead/Lag function must be configured using the MST\_SLV menu.

All remote controls of the Lead/Lag pair (start/ stop, set point, load shedding etc.) are controlled by the unit configured as Lead and must only be applied to the Lead unit.

Each unit controls its own water pump. If there is only one common pump, in cases with variable flow, isolation valves must be installed on each unit. They will be activated at the opening and closing by the control of each unit (in this case the valves are controlled using the dedicated water pump outputs). See the SmartVu™ Control IOM for a more detailed explanation.

#### Unit with configuration: leaving water control



#### Legend

- ① → Lead unit
- ② → Lag unit
- ⚡ → Control boxes of the Lead and Lag units
- ⚙️ → Water inlet
- ⚙️ → Water outlet
- ⚙️ → Water pumps for each unit (included as standard for units with hydraulic module)
- Additional sensors for leaving water control, to be connected to channel 1 of the Lag boards of each Lead and Lag unit
- ..... CCN communication bus
- ..... Connection of two additional sensors

## 8 - HEAT PUMPS 30XWHVZE

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### 8.1 - Physical data for heat pumps

The physical data for 30XWHVZE for heat pumps are the same as for the 30XW-VZE units. Please refer to chapter 4.1.

### 8.2 - Electrical data for heat pumps

The electrical data for 30XWHVZE for heat pumps are the same as for the 30XW-VZE units. Please refer to chapter 4.2.

### 8.3 - Dimensions and clearances for heat pumps

The dimensions and clearances are the same as for the 30XW-VZE units. Please refer to chapter 3.

### 8.4 - Operating range for heat pumps

The operating limits are the same as for the 30XW-VZE units. Please refer to chapter 6.1.

### 8.5 - Operating modes for heat pumps

#### 8.5.1 - Cooling mode

This operating mode is the same as that for 30XW-VZE units. The unit controls on the cooling setpoint.

#### 8.5.2 - Heating mode

Unlike in the cooling mode, the unit uses the heating setpoint in this configuration. The evaporator leaving water control (lowest setpoint taken into consideration) is still maintained to prevent operation at very low temperatures.

## 9 - MAJOR SYSTEM COMPONENTS AND OPERATION DATA

### 9.1 - Compressor

- The units use twin-screw compressors (06T or 06Y) fitted with an asynchronous induction motor fitted on a variable frequency drive to enable screw rotation speed variability. 06T is also equipped with a variable capacity slide valve.
- Compressor capacity control is ensured by successive use of speed variation (using a frequency variator) and, for 06T compressor, swept volume variation at the screws (using the slide valve).
- The combination of these two control modes permits fine control of the unit capacity between 20% and 100%.
- The 06T compressor models used are: 06TUX483, 06TUX554, 06TVX680, 06TVX753
- The 06Y compressor Models used are : 06YFC4 and 06YJE5

### 9.2 - Oil filter

The 06T screw compressor has an independent oil filter.

### 9.3 - Refrigerant

The unit is a liquid chiller operating with refrigerant R-1234ze(E) (standard) or R-515B (option 330).

R-1234ze(E) refrigerant is classed within A2L fluids, which means it has a low risk of flammability.

### 9.4 - Lubricant

The 06T and 06Y screw compressor is approved for use with the following lubricant: CARRIER MATERIAL SPEC PP 47-38.

Contact Carrier ERCD to purchase oil top-up.

**CAUTION:** *Too much oil in the circuit can cause the unit to malfunction.*

**NOTE :** *Never use oils that have been exposed to air.*

### 9.5 - Oil supply solenoid valve

An oil supply solenoid valve is installed on the oil return line as standard to isolate the compressor from oil flow when the compressor is not operating. The oil solenoid valve is field replaceable.

### 9.6 - Pressure vessels

#### General

Monitoring during operation, re-qualification, re-testing and re-testing dispensation:

- Follow the regulations on monitoring pressurised equipment.
- It is normally required that the user or operator sets up and maintains a monitoring and maintenance file.
- If no regulations exist or to complement regulations, follow the control programs of EN 378.
- If they exist follow local professional recommendations.
- Regularly inspect the condition of the coating (paint) to detect blistering resulting from corrosion. To do this, check a non-insulated section of the container or the rust formation at the insulation joints.
- Regularly check for possible presence of impurities (e.g. silica grains) in the heat exchange fluids. These impurities may be the cause of the wear or corrosion by puncture.
- Filter the heat exchange fluid. Check and carry out internal inspections as described in EN 378, annex C.
- In case of re-testing please refer to the maximum operating pressure given on the unit nameplate.
- The reports of periodical checks by the user or operator must be included in the supervision and maintenance file.
- Filter the coolant and carry out internal inspections as described in EN 378.
- In case of re-testing please refer to the maximum operating pressure given on the unit nameplate.
- The reports of periodical checks by the user or operator must be included in the supervision and maintenance file.

#### Repair

Any repair or modification, including the replacement of moving parts:

- Must follow local regulations and be made by qualified operators and in accordance with qualified procedures, including changing the heat exchanger tubes.
- Must be made in accordance with the instructions of the original manufacturer. Repair and modification that necessitate permanent assembly (soldering, welding, expanding etc.) must be made using the correct procedures and by qualified operators.
- An indication of any modification or repair must be shown in the monitoring and maintenance file.

#### Recycling

The unit is wholly or partly recyclable. After use it contains refrigerant vapours and oil residue. It is coated by paint.

#### Operating life

The evaporator and oil separator are designed for:

- Prolonged storage of 15 years under nitrogen charge with a temperature difference of 20 K per day.
- 452000 cycles (start-ups) with a maximum difference of 6 K between two neighbouring points in the vessel, based on 6 start-ups per hour over 15 years at a usage rate of 57%.

#### Corrosion allowances

Gas side: 0 mm

Heat exchange fluid side: 1 mm for tubular plates in lightly alloyed steels, 0 mm for stainless steel plates or plates with copper-nickel or stainless steel protection.

## 9 - MAJOR SYSTEM COMPONENTS AND OPERATION DATA

### Evaporator

30XW-VZE/30XWHVZE chillers use a flooded multi-tube evaporator. The water circulates in the tubes and the refrigerant is on the outside in the shell. One vessel is used to serve both refrigerant circuits. There is a center tube sheet which separates the two refrigerant circuits. The tubes are 3/4" or 1" diameter copper with an enhanced surface inside and out. There is just one water circuit with two water passes.

The evaporator shell has a polyurethane foam thermal insulation and a water drain and purge.

It has been tested and stamped in accordance with the applicable pressure codes. The maximum standard relative operating pressure is 2100 kPa (1510 kPa for 1401A-1601A) for the refrigerant side and 1000 kPa for the water-side. These pressures can be different depending on the code applied. The water connection of the heat exchanger is a Victaulic connection.

The products that may be added for thermal insulation of the containers during the water piping connection procedure must be chemically neutral in relation to the materials and coatings to which they are applied. This is also the case for the products originally supplied by Carrier.

### Condenser and oil separator

The 30XW-VZE/30XWHVZE chiller uses a heat exchanger that is a combination condenser and oil separator. It is mounted below the evaporator. Discharge gas leaves the compressor and flows through a muffler to the oil separator, which is the half volume of the heat exchanger. It enters the top of the separator where oil is removed, and then flows to the bottom portion of the vessel, where gas is condensed and subcooled. One vessel is used to serve both refrigerant circuits. There is a center tube sheet which separates the two refrigerant circuits. The tubes are 3/4" or 1" diameter internally and externally finned copper tubes.

There is just one water circuit with two water passes. For the Heat Machine units the condenser shell can have a polyurethane foam thermal insulation (option 86) and a water drain and purge.

It has been tested and stamped in accordance with applicable pressure codes. The maximum standard relative operating pressure is 2100 kPa (1510 kPa for 1401A-1601A) for the refrigerant side and 1000 kPa for the water-side. These pressures can be different depending on the code applied. The water connection of the heat exchanger is a Victaulic connection.

## 9.7 - High Pressure SRMCR safety loop

### 9.7.1 - General description

The unit is equipped with a high pressure safety loop, known as the SRMCR (Safety-Related Measurement Control and Regulation) loop, comprising

- 2 high pressure switches (HPS) that require resetting with a tool at the outlet for each compressor called PZHH
- The speed regulator which supplies the compressor is equipped with the Safe Torque Off (STO) function.

Refer to the wiring diagram and the nomenclature for the machine (references).

This SRMCR device is designed in accordance with standard EN 61508 for SIL (safety integrity level): 2.

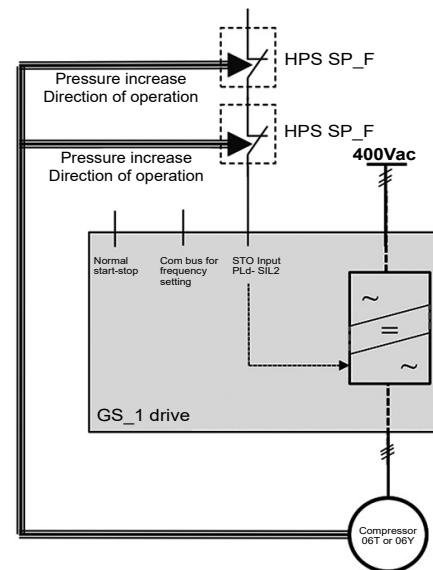
Demand mode: bottom and top.

The mission time is 20 years.

Periodic testing: the test must be performed at least once a year during the normal periodic pressure test. Refer to the description in section 11.9.

### 9.7.2 - Description of operation and resetting

The image below is intended to illustrate the operating description: refer to the detailed machine drawing for the precise wiring diagram.



HPS : High pressure switch SP1F(A)/SP2F(A)  
GS\_1 : Power drive for compressor GSA1/GSB1

During normal operation, the speed regulator supplies and controls the compressor once the control signal is received via the digital on-off input (normal on-off) and the communication bus (setting the frequency).

When one of the HPS sensors opens, the STO (Safe Torque Off) digital input opens, which instantly suppresses the control command for the thyristors which manage the supply for the compressor, independently of the on-off commands and frequencies: the compressor is no longer supplied and stops immediately.

### 9.7.3 - Verification in case of a safety device failure

If the unit operating pressure appears to have been exceeded at some point (for example, after the relief valves have been opened), the unit must be stopped immediately.

The safety loop unit must pass all the periodic verifications before any restart is possible.

If the test reveals malfunctions likely to have caused overpressure within the machine, a complete check of all the pressure equipment must be performed to check their mechanical integrity.

### 9.7.4 - Restarting after high pressure is detected

After overpressure is detected, it is necessary to manually reset the switched HPS. A blunt tool with a diameter of less than 6 mm must be used for this.

## 10 - OPTIONS AND ACCESSORIES

Options	N°	Description	Advantages	Use for 30XW-(H)VZE range
Light-brine solution, down to -3 °C	8	Implementation of new algorithms of control to allow chilled brine solution production down to -3 °C when ethylene glycol is used (0 °C with propylene glycol)	Matches with most application requirements for ground-sourced heat pumps and fits with many industrial processes requirements	451A-1601A (see dedicated paragraph)
Control Box: increase IP protection IP44	20	Control box tightness reinforced. Electrical box enclosure and outside electrical component following IEC 60529 standard	Protects the inside of the electrical box from dust, water and sand. In general this option is recommended for installations in polluted environments	1401A-1601A
Lead/Lag operation	58	Unit equipped with supplementary water outlet temperature sensor kit to be field-installed allowing Lead/Lag operation of two units connected in parallel	Optimised operation of two units connected in parrallele operation with operating time equalisation	451A-1601A
Condenser insulation	86	Thermal condenser insulation	Minimizes thermal dispersions condenser side (key option for heat pump or heat recovery applications) and allows compliancy with special installation criteria (hot parts insulated)	451A-1601A
Service valve set	92	Liquid line valve (evaporator inlet) and compressor suction line valve	Allow isolation of various refrigerant circuit components for simplified service and maintenance	451A-1301A
Discharge Isolation Valve	93A	Discharge line valve (oil separator inlet)	Allow isolation of various refrigerant circuit components for simplified service and maintenance	1401A-1601A
Evaporator with one pass less	100C	Evaporator with one pass on the water side. Evaporator inlet and outlet on opposite sides.	Easy to install, depending on site. Reduced pressure drops	451A-1601A
Condenser with one pass less	102C	Condenser with one pass on the water side. Condenser inlet and outlet on opposite sides.	Easy to install, depending on site. Reduced pressure drops	451A-1601A
21 bar evaporator	104	Reinforced evaporator for extension of the maximum water-side service pressure to 21 bar (standard 10 bar)	Covers applications with a high water column evaporator side (typically high buildings)	451A-1301A
21 bar condenser	104A	Reinforced condenser for extension of the maximum water-side service pressure to 21 bar (standard 10 bar)	Covers applications with a high water column condenser side (typically high buildings)	451A-1301A
Reversed evaporator water connections	107	Evaporator with reversed water inlet/outlet	Easy installation on sites with specific requirements	451A-1601A
Reversed condenser water connections	107A	Condenser with reversed water inlet/outlet	Easy installation on sites with specific requirements	451A-1601A
Lon gateway	148D	Two-directional communication board complying with Lon Talk protocol	Connects the unit by communication bus to a building management system	451A-1601A
Bacnet over IP	149	Two-directional high-speed communication using BACnet protocol over Ethernet network (IP)	Easy and high-speed connection by ethernet line to a building management system. Allows access to multiple unit parameters	451A-1601A
Modbus over IP and RS485	149B	Bi-directional high-speed communication using Modbus protocol over Ethernet network (IP)	Easy and high-speed connection by ethernet line to a building management system. Allows access to multiple unit parameters	451A-1601A
High Condensing temperature (up to 60 °C LWT)	150	VFD optimized for operation at high condensing temperature	Increased condenser leaving water temperature up to 60 °C. Allows applications with high condensing temperature (heat pumps, installations with not generously sized dry coolers or more generally, installations with dry coolers in hot climate)	1401A-1601A
Condensing temperature limitation	150B	Limitation of the maximum condenser leaving water temperature to 45 °C	Reduced maximum power input and current absorption: power cables and protection elements can therefore be downsized	451A-1301A
Control for low cond. temperature systems	152	Output signal (0-10 V) to control the condenser water inlet valve	Simple installation: for applications with cold water at condenser inlet (ex. ground-source, groundwater-source, superficial water-source applications) the signal permits to control a 2 or 3-way valve to maintain condenser water temperature (and so condensing pressure) at acceptable values	451A-1601A
Dry Cooler Control	154	Adaptation of the control box for communication with the dry cooler via a bus. For dry cooler need to select the cabinet with option control cabinet manage by the chiller control	Easy system management, extended control capabilities of a remote dry cooler	1401A-1601A
Energy Management Module	156	EMM Control board with additional inputs/outputs. See Energy Management Module option chapter	Extended remote control capabilities (Set-point reset, ice storage end, demand limits, boiler on/off command...)	451A-1601A
Input contact for Refrigerant leak detection	159	0-10 V signal to report any refrigerant leakage in the unit directly on the controller (the leak detector itself must be supplied by the customer)	Immediate customer notification of refrigerant losses to the atmosphere, allowing timely corrective actions	451A-1601A

## 10 - OPTIONS AND ACCESSORIES

Options	N°	Description	Advantages	Use for 30XW-(H)VZE range
Dual relief valve on 3 way valve	194	Three-way valve upstream of dual relief valves on the evaporator and the oil separator	Valve replacement and inspection facilitated without refrigerant loss. Comforms to European standard EN378/BGVD4	451A-1601A
Compliance with Swiss regulations	197	Additional tests on the water heat exchangers: supply (additional of PED documents) supplementary certificates and test certifications	Conformance with Swiss regulations	451A-1601A
Compliance with Russian regulations	199	EAC certification	Conformance with Russian regulations	451A-1301A
Compliance with Australian regulations	200	Unit approved to Australian code	Conformance with Australian regulations	451A-1301A
Low noise level	257	Sound insulation on main vibrating components	Reduced sound emissions	451A-1601A
Welded evaporator connection kit	266	Victaulic piping connections with welded joints	Easy installation	451A-1601A
Welded condenser water connection kit	267	Victaulic piping connections with welded joints	Easy installation	451A-1601A
Flanged evaporator water connection kit	268	Victaulic piping connections with flanged joints	Easy installation	451A-1601A
Flanged condenser water connection kit	269	Victaulic piping connections with flanged joints	Easy installation	451A-1601A
Thermal compressor insulation	271	The compressor is covered with a thermal insulation layer	Prevents air humidity to condensate on the compressor surface	451A-1601A
EMC classification C2, as per EN 61800-3	282	Additional RFI filters on the unit power line	Reduces electromagnetic interferences for compliance with emission level category C2 in order to allow the units to operate in the first environment (so called, residential environment)	451A-1601A
Electrical Convenience Outlet	284	230 VAC power supply source provided with plug socket and transformer (180 VA, 0,8 Amps)	Permits connection of a laptop or an electrical device during unit commissioning or servicing	1401A-1601A
Electric energy meter	294	Electricity meter . Display of energy consumption, instantaneous (U, V, I) and cumulated (kWh) on the unit user interface datas available on communication bus	Permits the acquisition, (remote) monitoring of energy used.	1401A-1601A
Fast Capacity Recovery	295	New software algorithms to allow quick restart and fast loading while preserving unit-reliability	Full capacity recovery in approximately 6 minutes after power failure. Matches requirements of typical critical missions application	451A-1301A
Fast Capacity Recovery	295	New software algorithms to allow quick restart and fast loading while preserving unit-reliability	Full capacity recovery in approximately 3 minutes after power failure. Matches requirements of typical critical missions application	1401A-1601A
BluEdge Digital (Connectivity embedded)	298A	4G modem + antenna system with GPS location to transmit the machine's operating data in real time	Enable BlueEDGE service offer	451A-1601A
Free Cooling Control	313	Control a dry cooler used for free cooling purpose. This control is a standardized option, IOBoards & control logic are parametric but no product specific logic will be implemented.	Easy system management, Extended control capabilities to a dry cooler used in Free Cooling mode	1401A-1601A
Compliance with Morocco regulation	327	Specifics documents according Morocco regulation	Conformance with Morocco regulations	1401A-1601A
Low GWP A1 R-515B refrigerant	330	Unit delivered with R-515B refrigerant charge (A1, GWP 288)	Reduced CO <sub>2</sub> footprint (GWP < 300) A1 safety class Reduced installed cost in technical room	451A-1601A



## 11 - STANDARD MAINTENANCE

To ensure optimal efficiency and reliability of the units, we recommend establishing a maintenance contract with the local Carrier Service organization. This contract will include regular inspections by the manufacturer's Carrier Service specialists so that any malfunction is detected and corrected quickly, ensuring that no serious damage can occur.

A Carrier Service maintenance contract is the best way to ensure the maximum operating life for your equipment and, through the expertise of Carrier technicians, provides the ideal way to manage your system cost effectively.

Refrigeration equipment must be maintained by professional technicians, whilst routine checks can be carried out locally by specialist technicians (refer to the standard EN378-4).

All refrigerant charging, removal and draining operations must be carried out by a qualified technician and with the correct equipment for the unit. Any inappropriate handling can lead to uncontrolled fluid or pressure leaks.

**IMPORTANT: Before performing any work on the machine, ensure it is deenergized. If a refrigerant circuit is opened, it must be evacuated, recharged, and tested for leaks. Before any operation on the refrigeration circuit, it is necessary to remove the complete refrigerant charge from the unit with a refrigerant charge transfer unit.**

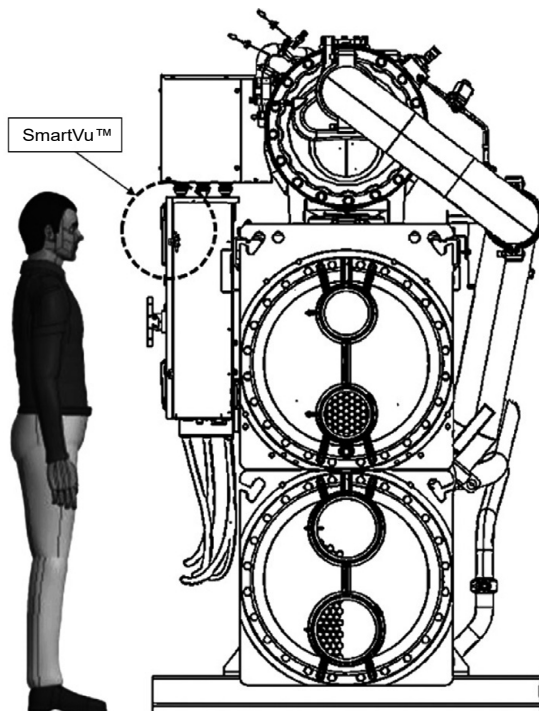
Simple preventive maintenance will allow you to get the best performance from your HVAC unit :

- Improved refrigerating performance
- Reduced electricity consumption
- Prevention of accidental component failure
- Prevention of major time-consuming and costly work
- Protection of the environment

There are five maintenance levels for refrigeration units, as defined by the AFNOR X60-010 standard.

**NOTE: Any deviation from or failure to observe these maintenance criteria will render the guarantee conditions for the refrigeration unit null and void, and will release the manufacturer, Carrier, from its liability.**

### Position of the operator workstation



### 11.1 - Level 1 maintenance

See note below.

Simple procedure can be carried out by the user:

- Visual inspection for oil traces (sign of a refrigerant leak)
- Check for removed protection devices, and badly closed doors/covers
- Check the unit alarm report when the unit does not work (see report in the SmartVu™ control manual).
- Check if there is water on the surface of the evaporator, which would be a sign of a defect in its isolation.
- Check the filter fouling level at the air vents in the electrical cabinet if any.
- Check the correct operation on electrical cabinet fan if any.

General visual inspection for any signs of deterioration.

### 11.2 - Level 2 maintenance

This level requires specific know-how in the electrical, hydraulic and mechanical fields. It is possible that these skills are available locally: existence of a maintenance service, industrial site, specialised subcontractor.

In these cases, the following maintenance operations are recommended.

Carry out all level 1 operations, then:

- At least once a year tighten the power circuit electrical connections (see tightening torques table).
- Check and re-tighten all control/command connections, if required (see tightening torques table).
- Check the differential switches for correct operation every 6 months.
- Remove the dust and clean the interior of the control boxes, if required. Check the filter condition.
- Check the presence and the condition of the electrical protection devices.
- Replace the fuses every 3 years or every 15000 hours (age-hardening).
- Check the water connections.
- Purge the water circuit (see chapter 7 "Water connections")
- Clean the water filter (see chapter 7 "Water connections").
- Check the unit operating parameters and compare them with previous values.
- Keep and maintain a maintenance sheet, attached to each HVAC unit.

All these operations require strict observation of adequate safety measures: individual protection garments, compliance with all industry regulations, compliance with applicable local regulations and using common sense.

## 11 - STANDARD MAINTENANCE

### 11.3 - Level 3 (or higher) maintenance

The maintenance at this level requires specific skills/ approval/ tools and know-how and only the manufacturer, his representative or authorised agent are permitted to carry out these operations. These maintenance operations concern for example:

- A major component replacement (compressor, evaporator)
- Any intervention on the refrigerant circuit (handling refrigerant)
- Changing of parameters set at the factory (application change)
- Removal or dismantling of the HVAC unit
- Any intervention due to a missed established maintenance operation
- Any intervention covered by the warranty

To reduce waste, the refrigerant and the oil must be transferred in accordance with applicable regulations, using methods that limit refrigerant leaks and with materials that are suitable for the products.

Any leak detected must be repaired immediately.

The compressor oil that is recovered during maintenance contains refrigerant and must be treated accordingly.

Pressurized refrigerant must not be vented to the open air.

If the refrigerant circuit is opened for a period of up to one day, cap all openings. If open for longer, blanket the circuit with nitrogen.

**NOTE: Any deviation or non-observation of these maintenance criteria will render the guarantee conditions for the HVAC unit nul and void, and the manufacturer, Carrier France, will no longer be held responsible**

### 11.4 - Tightening of the electrical connections

#### 11.4.1 - Tightening torques for the main electrical connections

Screw type	Designation in the unit	Torque value, N·m
<b>Customer connection</b>		
Screw-nut M10 at phase decks	L1/L2/L3	50
Screw-nut M12 at phase decks	L1/L2/L3	50
Nut on earth terminal	PE	81
<b>Downstream power connections in the control box</b>		
Screw M10 at downstream main disconnect deck (QS10)*	L1/L2/L3	50
Earth terminal M10		50
<b>Power connections in the variator</b>		
M10 nut on the phase pin	GS-	19-40
M10 nut on the earth pin		19-40
<b>Compressor phase connection terminals</b>		
M12	1/2/3/4/5/6 on EC-	23
M16	1/2/3/4/5/6 on EC-	30
<b>Compressor earth connection</b>		
Gnd on EC-		25
<b>Control disconnect connections</b>		
Upstream and downstream screws at terminals	QF	2

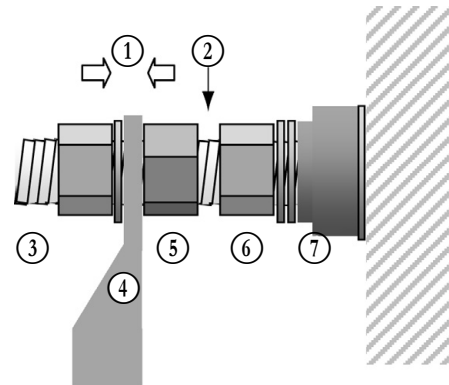
**ATTENTION: The tightening of the connections at the compressor terminals requires special precautions. Please refer to the chapter below.**

#### 11.4.2 - Connection precautions for the compressor power terminals

These precautions must be applied during an intervention that requires the removal of the power conductors connected to the compressor supply terminals.

The tightening nut of terminal (6) supporting the isolator (7) must never be loosened, as it ensures terminal tightness and compressor leak tightness.

The tightening of phase lug (4) must apply the torque between counter nut (5) and tightening nut (3): during this operation a counter-torque must be applied at counter nut (5). Counter-nut (5) must not be in contact with the tightening nut of terminal (6).



##### Legend

1. Torque application to tighten the lug
2. Avoid contact between the two nuts
3. Lug tightening nut
4. Flat lug
5. Counter-nut
6. Terminal tightening nut
7. Isolator

## 11 - STANDARD MAINTENANCE

### 11.5 - Tightening torques for the main bolts and screws

Screw type	Used for	Torque value, N·m	451A-1301A	1401A-1601A
<b>Structure</b>				
M20 nut	Chassis	190	x	
M20 nut	Heat exchanger side-side connection	240	x	
M16 nut	Compressor fixing	190	x	
H M16 screw	Compressor sub assy frame	190		x
H M16 screw	Flat angle bracket for Heat exchanger	190		x
H M16 screw	Heat exchanger water boxes, structure	190	x	
<b>Compressor sub assembly</b>				
H M16 screw	Compressor suction flanges	190	x	
H M20 screw	Compressor suction flanges TU & TV	240	x	
M16 nut	Compressor discharge line TU	190	x	
M20 nut	Compressor discharge line TV	240	x	
H M12 nut	Compressor feet	30		x
H M12 dowel	Compressor feet	60		x
H M12 Screw	Eco line on compressor eco port	90		x
H M12 Screw	LRI Drain on compressor	130		x
3/8 ORFS nut	LRI line on compressor and on liquid line	26		x
7/8 ORFS nut	LRI Drain on liquid line	150		x
H M8 screw	Drier cover	30	x	
<b>Oil Line</b>				
	Oil level sensor on condenser	80	x	
7/8 ORFS nut	Oil line	130		
5/8 ORFS nut	Oil line on condenser, oil filter,	65		x
3/8 ORFS nut	Oil line (on compressor)	26		x
1/8 NPT connection	Oil line	12		x
TE nut	Compressor oil line	24,5	x	
<b>Victaulic coupling</b>				
H nut	Victaulic collar clamps Size <3"	30		x
	Victaulic collar clamps 4" and 5"	65		x
	Victaulic collar clamps >= 6"	130		x
<b>Support, fixing</b>				
H M6 screw	Stauff collar	10		x
Taptite screw M10	Pipe bracket/economiser module on frame Oil filter support, control box fixing	30		x
Taptite screw M6	Plate fixing, control box, terminal box, Oil line collar	7		x

**ATTENTION:** The tightening of the connections at the compressor terminals requires special precautions. Please refer to the chapter above.

### 11.6 - Evaporator and condenser maintenance

Check that:

- The insulating foam is intact and securely in place,
- The sensors and flow switch are correctly operating and correctly positioned in their support,
- The water-side connections are clean and show no sign of leakage.

### 11.7 - Compressor maintenance

#### 11.7.1 - Oil filter change schedule

As system cleanliness is critical to reliable system operation, there is a filter in the oil line at the oil separator outlet. The oil filter is specified to provide a high level of filtration (5 µm) required for long compressor life.

The filter should be checked after the first 500 hours of operation, and every subsequent 2000 hours. The filter should be replaced at any time when the pressure differential across the filter exceeds 200 kPa (2 bar).

The pressure drop across the filter can be determined by measuring the pressure at the discharge port (at the oil separator) and the oil pressure port (at the compressor). The difference in these two pressures will be the pressure drop across the filter, check valve, and solenoid valve. The pressure drop across the check valve and solenoid valve is approximately 40 kPa (0,4 bar), which should be subtracted from the two oil pressure measurements to give the oil filter pressure drop.

## 11 - STANDARD MAINTENANCE

### 11.7.2 - Compressor rotation control

Correct compressor rotation is one of the most critical application considerations. Reverse rotation, even for a very short duration, damages the compressor and can even destroy it.

The reverse rotation protection scheme must be capable of determining the direction of rotation and stopping the compressor within one second. Reverse rotation is most likely to occur whenever the wiring at the compressor terminals has been modified.

To minimise the opportunity for reverse rotation, the following procedure must be applied. Rewire the power cables to the compressor terminal pin as originally wired. Apply a counter-torque at the lower nut at the supply cable terminal during installation.

For replacement of the compressor, a low pressure switch is included with the compressor. This low pressure switch should be temporarily installed as a hard safety on the high pressure part of the compressor. The purpose of this switch is to protect the compressor against any wiring errors at the compressor terminal pin. The electrical contact of the switch would be wired in series with the high pressure switch. The switch will remain in place until the compressor has been started and direction of rotation has been verified; at this point, the switch will be removed.

The switch that has been selected for detecting reverse rotation is Carrier part number HK01CB001. This switch opens the contacts when the pressure falls below 7 kPa.

The switch is a manual reset type that can be reset after the pressure has once again risen above 70 kPa. It is critical that the switch be a manual reset type to preclude the compressor from short cycling in the reverse direction.

### 11.8 - Frequency variator maintenance

**ATTENTION: Before any intervention at the frequency variator, ensure that the disconnect/isolator switch is open and that no voltage is present (reminder: the capacitor discharge time is approximately 20 minutes).**

**Only a well-qualified person is allowed to replace or modify the components inside the frequency variator.**

During periodic inspections, check the ventilation grilles at the frequency variator door; ensure that they are not pierced, damaged or obstructed.

Replace the fan, if a "replace fan" alert/warning is displayed in the alarm list.

For any other alarm or problem at the frequency variator, contact the Carrier service department.

The frequency variators do not require a dielectric test, even if they are replaced parts: they are systematically checked before delivery. Otherwise the filtering components installed in the frequency variator can falsify the measurement and may even be damaged.

If it is necessary to test the insulation of a component (e.g. compressor, cables) the frequency variator must be disconnected at the power circuit.

### 11.9 - High pressure safety loop periodic test

The aim of this periodic test is to check the settings of the high pressure safety loop on one of the unit's refrigerant circuits and check it is operating correctly. This procedure must be repeated for each circuit.

#### 11.9.1 - Complete safety loop test

The purpose of this periodic test is to verify the proper functioning and setting of the high-pressure safety loop of a refrigerant circuit.

In order to reach the triggering pressure of the loop, the pressure and temperature thresholds activating the discharge of the compressor by the regulation system are raised.

This procedure must be repeated for each circuit of the unit.

1. Set up a calibrated pressure gauge on the high pressure part of the circuit (compressor discharge)
2. Reset all activated alarms
3. Activate the HP test mode for the corresponding circuit via the control interface.

Enable Quick Test Mode (Quick Test Menu> [ QCK\_TEST ] parameter active)

Activate the high pressure test for the desired circuit (Menu Quick Test> parameter [HP\_TEST] to 0 for circuit A or 1 for the B circuit. The corresponding circuit starts to perform the HP test.

4. Getting Started Machine
  5. Stop the circulation of the secondary circuit to the condenser in order to stop the condensation and cause the increase in pressure
  6. Record the trigger value
  7. Check that both HPS were triggered
- If both HPS have tripped, go to step 10
- If only one of the HPS has tripped, go to step 8
8. Replace the triggered HPS with another system whose trigger value is adequate .

Alternatively, an emergency stop button can be installed.

9. Repeat steps 2 to 6
10. Check if the trigger values are correct

The release values should be between -1.0 / +0 Bar of nominal values indicated on the unit.

11. Reset all alarms
12. Reset all HPS

#### Note:

**Access to the maintenance functions can be protected by a password. Contact your dealer or the manufacturer's service department for more information.**

**For step 8, the electrical disconnection of the triggered HPS and its substitution must be performed in an environment with live parts. All the procedures and authorization provided for this type of intervention must be respected.**

**The type of connector must be WAGO 231-302 or equivalent.**

## 12 - START-UP CHECKLIST FOR 30XW-VZE LIQUID CHILLERS (USE FOR JOB FILE)

---

### Preliminary information

Job name:.....  
Location: .....  
Installing contractor: .....  
Distributor: .....

### Unit

Model:.....

### Compressors

#### Circuit A

Model number.....  
Serial number .....  
Motor number .....

#### Circuit B

Model number.....  
Serial number .....  
Motor number .....

### Evaporator

Model number.....  
Serial number .....

### Condenser Section

Model number.....  
Serial number .....

Additional optional units and accessories.....  
.....

### Preliminary equipment check

Is there any shipping damage? ..... If so, where? .....  
.....

Will this damage prevent unit start-up? .....

- ☐ Unit is level in its installation
- ☐ Power supply agrees with the unit nameplate
- ☐ Electrical circuit wiring has been sized and installed properly
- ☐ Unit ground wire has been connected
- ☐ Electrical circuit protection has been sized and installed properly
- ☐ All terminals are tight
- ☐ All chilled water valves are open
- ☐ All chilled water piping is connected properly
- ☐ All air has been vented from the chilled water circuit
- ☐ The unit is switched off again, after the pump test has been completed
- ☐ Chilled water pump (CWP) is operating with the correct rotation. Check the phase sequence of the electrical connection.
- ☐ Circulate chilled water in the water circuit for at least two hours, then remove, clean and replace the screen filter.
- ☐ The unit is switched off again, after the pump test has been completed.
- ☐ Inlet piping to cooler includes a 20 mesh strainer with a mesh size of 1.2 mm.

## 12 - START-UP CHECKLIST FOR 30XW-VZE LIQUID CHILLERS (USE FOR JOB FILE)

### Unit start-up

- ☐ Oil level is correct
- ☐ All discharge and liquid line valves are open
- ☐ Locate, repair and mark all refrigerant leaks
- ☐ All suction valves are open, if used
- ☐ All oil line valves and economizer valves (if used) are open
- ☐ Checks have been carried out for any possible leaks. Unit has been leak checked (including fittings)
  - ☐ on the whole unit
  - ☐ at all connectionsLocate, repair, and report any refrigerant leaks.....  
.....  
.....
- ☐ Check that control box is vented – Fan on electrical box must be on before compressor start-up and during operation.
- ☐ Check voltage imbalance: AB ..... AC ..... BC .....  
Average voltage = ..... V  
Maximum deviation = ..... V  
Voltage imbalance = ..... %
- ☐ Voltage imbalance is less than 2%

**WARNING: Operation of the chiller with an improper supply voltage or excessive phase imbalance constitutes abuse which will invalidate the Carrier warranty. If the phase imbalance exceeds 2% for voltage, or 10% for current, contact your local electricity supplier at once and ensure that the chiller is not switched on until corrective measures have been taken.**

### Check cooler water loop

- ☐ Water loop volume = ..... litres
- ☐ Calculated volume = ..... litres
- ☐ 3.25 litres/nominal kW capacity for air conditioning
- ☐ 6.5 litres/nominal kW capacity for process cooling
- ☐ Proper loop volume established
- ☐ Proper loop corrosion inhibitor included..... litres of .....
- ☐ Proper loop freeze protection included (if required).....litres of .....
- ☐ Piping includes electric heater tape, if exposed to temperatures below 0 °C
- ☐ Inlet piping to cooler includes a 20 mesh strainer with a mesh size of 1.2 mm

### Check pressure drop across the cooler

- ☐ Entering cooler = ..... kPa
- ☐ Leaving cooler = ..... kPa
- ☐ Leaving - entering = ..... kPa

**WARNING: Plot cooler pressure drop on performance data chart (in product data literature) to determine total litres per second (l/s) and find unit's minimum flow rate.**

- ☐ Total = ..... l/s
- ☐ Nominal kW = ..... l/s
- ☐ Total l/s is greater than unit's minimum flow rate
- ☐ Total l/s meets job specified requirement of .....l/s

**WARNING: Once power is supplied to the unit, check for any alarms (refer to the SmartVu™ Control IOM for the alarm menu).**

**Note all alarms:**.....  
.....  
.....  
.....

## 13 - SYSTEM FINAL SHUTDOWN

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The unit is fully or partially recyclable. After use, it may contain refrigerant vapors and oil residues. Some parts are painted.

### 13.1 - Shutting down

Separate the units from their energy sources, allow them to cool then drain them completely.

### 13.2 - Recommendations for disassembly

Read the information relating to the presence of potentially dangerous substances in the product and their precautions for use (REACH, Regulation no. 1907/2006). This information is available on the Manufacturer's website.

Use the original lifting equipment.

Sort the components according to their material for recycling or disposal, in accordance with regulations in force.

Check whether any part of the unit can be recycled for another purpose.

### 13.3 - Fluids to be recovered for treatment

- Refrigerant.
- Heat-transfer fluid: Depending on the installation, water, brine solution, etc.
- Compressor oil.

### 13.4 - Materials to be recovered for recycling

- Steel.
- Copper.
- Aluminum.
- Plastics.
- Polyurethane foam (insulation).

### 13.5 - Waste Electrical and Electronic Equipment (WEEE)

At the end of its life, this equipment must be disassembled, and contaminated fluids removed by professionals and processed via approved channels for Waste Electrical and Electronic Equipment (WEEE).





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The quality management system of this product's assembly site has been certified in accordance with the requirements of the ISO 9001 standard (latest current version) after an assessment conducted by an authorized independent third party.

The environmental management system of this product's assembly site has been certified in accordance with the requirements of the ISO 14001 standard (latest current version) after an assessment conducted by an authorized independent third party.

The occupational health and safety management system of this product's assembly site has been certified in accordance with the requirements of the ISO 45001 standard (latest current version) after an assessment conducted by an authorized independent third party.

Please contact your sales representative for more information.

Order No: 10134, 10.2024 Supersedes order No: 10134, 07.2023

Manufacturer reserves the right to change any product specifications without notice.

Carrier, Montluel, France.  
Printed in the European Union.