



# Circulation Pump Optima BMS

**ECO  
DESIGN**

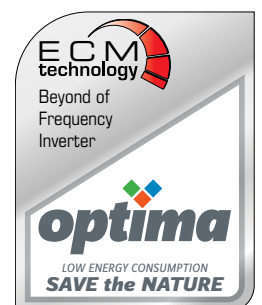
The First&Only  
According to  
Directives



**AT THE HEART  
OF THE SYSTEM**



**HIGHER EFFICIENCY DESIGN WITH ECM  
(ELECTRO-COMMUTATED MOTOR) TECHNOLOGY!**







With more than 60 years of Alarko Circulation Pump experience...

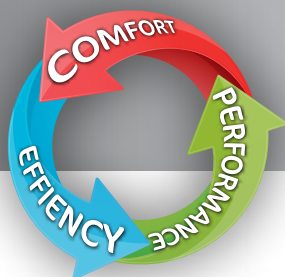
# ALARKO OPTIMA BMS

## Protect the nature...

Alarko aims to significantly improve the quality of life by adding innovative products that respect the environment and provide significant energy savings, as well as better performance, to its product range. The process of compliance with the European Union ECO Design regulations resulted in a real turning point for the Alarko circulation pumps that is Alarko Optima BMS.

### Alarko Optima BMS's Key Benefits

1. Optional digital and analog communication modules compatible with building automation systems
2. Class A High Energy Saving
3. Ideal Performance
4. Reliability
5. Ease of Installation and Commissioning
6. Ease of after-sales service and spare parts supply
7. Electronically controlled
8. In accordance with Turkish SGM-2011/15 and EU EC 641/2009





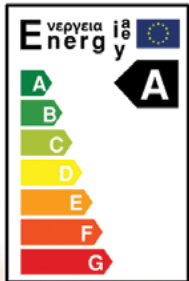
**EEI ≤ 0,23**

**IDEAL PERFORMANCE**

Alarko Optima BMS serves in three different operating modes with continuous ideal operating point unlike conventional single and three-speed pumps. In this way, high energy saving is possible.

**Eco Design Requirements for European Commission Circulation Pumps**

|  |                          |            |            |
|--|--------------------------|------------|------------|
| Replacement of wet rotor circulation pumps integrated into the product before August 1, 2015 | No conditions stipulated |            | EEI ≤ 0,23 |
| Wet rotor circulation pumps integrated in the product New Production                         | No conditions stipulated |            | EEI ≤ 0,23 |
| Independent wet rotor circulation pumps for Heating / Cooling Systems                        | No conditions stipulated | EEI ≤ 0,27 | EEI ≤ 0,23 |
|  | 01/01/2014               | 01/08/2015 | 01/01/2020 |



**ADVANCED FEATURES**

Alarko Optima BMS provides integrated operation and high energy savings with its digital and analog communication modules and building automation systems.



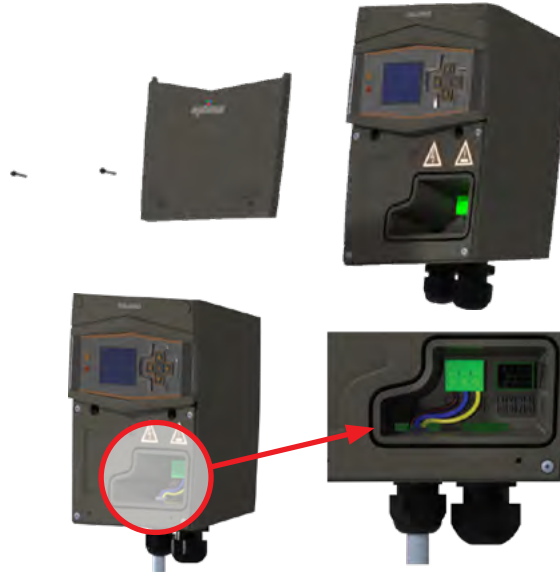
**Higher efficiency design and key benefits with ECM (Electro-Commutated Motor) Technology:**

- No external sensors or controllers required.
- Motor life is prolonged with low engine temperature.
- Motor life is prolonged due to lower stress on the engine bearings.
- Vibration and noise levels are lower.



- Alarko Optima circulation pumps are documented by the tests carried out in accordance with all the following standards and regulations.
- Machinery Directive 2006/42/ EC
- Low Voltage Directive 2014/35/ EC
- EMC Directive 2004/108/EC
- Ecodesign Directive 2009/125/ EC
- TS EN 60335-1-51:2003 + A2:2012
- TS EN 16297-1:2012
- TS EN 16297-2:2012
- TS EN 60335-1:2012

Alarko Optima circulation pumps have junction boxes and connection sockets that help them to be commissioned very quickly and easily. These specially designed connection sockets on the control box allow the pump to be connected safely and as soon as possible without contact with mains voltage and electronic systems.



## Multi Pump operation characteristics

Multi Pump mode operation is managed by the CCM module (software).

Multi Pump mode supports 1 to 8 pumps in a single network.

In a valid Multi Pump configuration, only 1 pump in a network must be defined as a **Master Pump**.

Each pump in the network must be manually assigned a unique ID by the user.

The ID of the master pump must be set to 0, and the ID of the other slave pumps must be set to 1, 2, 3.

Multi Pump mode has 3 different scenarios: **Master/Slave, Main/Standby, Pump Cycling**. (Details are given in the user manual.)

All slave pumps in the Multi Pump network will automatically have the main pump's operating mode, set point, and multi pump mode without the need for additional setting.

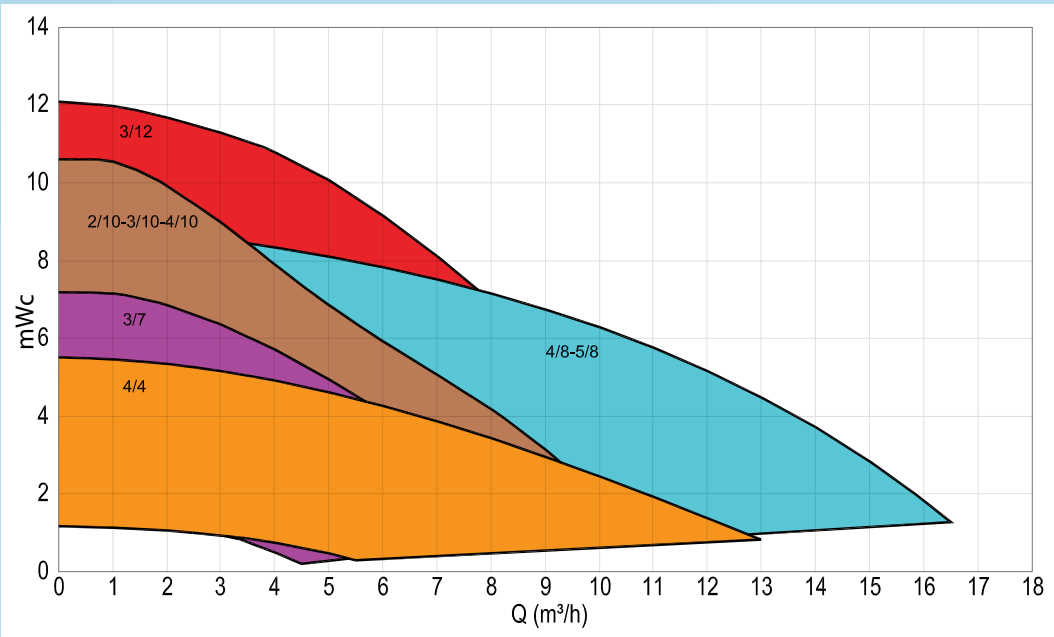




Alarko Optima BMS,  
provides high energy savings  
while improving the quality of life...



### General Selection Chart









# User Friendly GRAPHIC DISPLAY



Digital Display



No Display Option

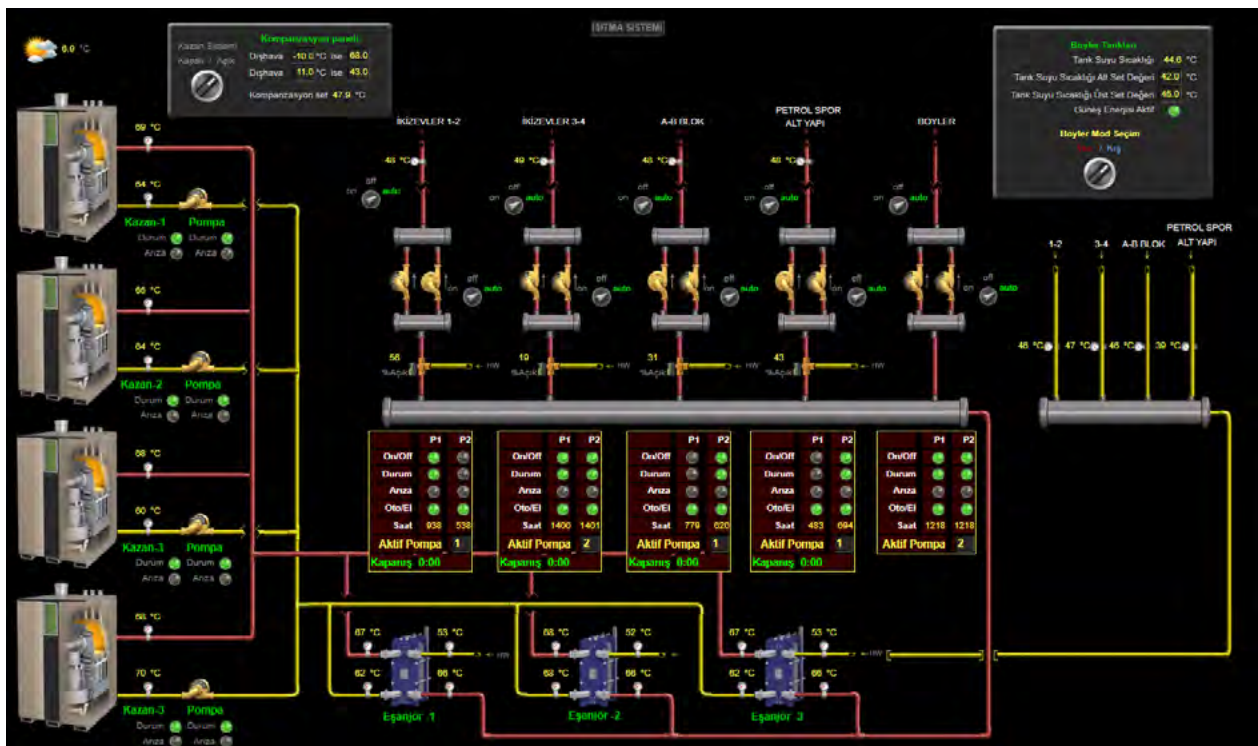
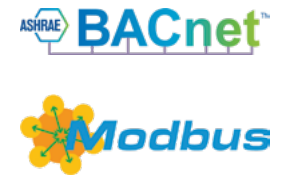
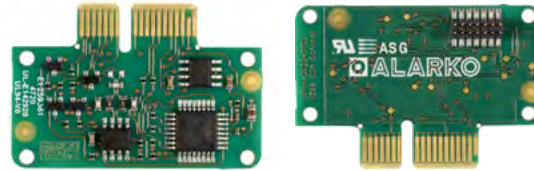
All controls and settings can be made with the help of 5 keys.

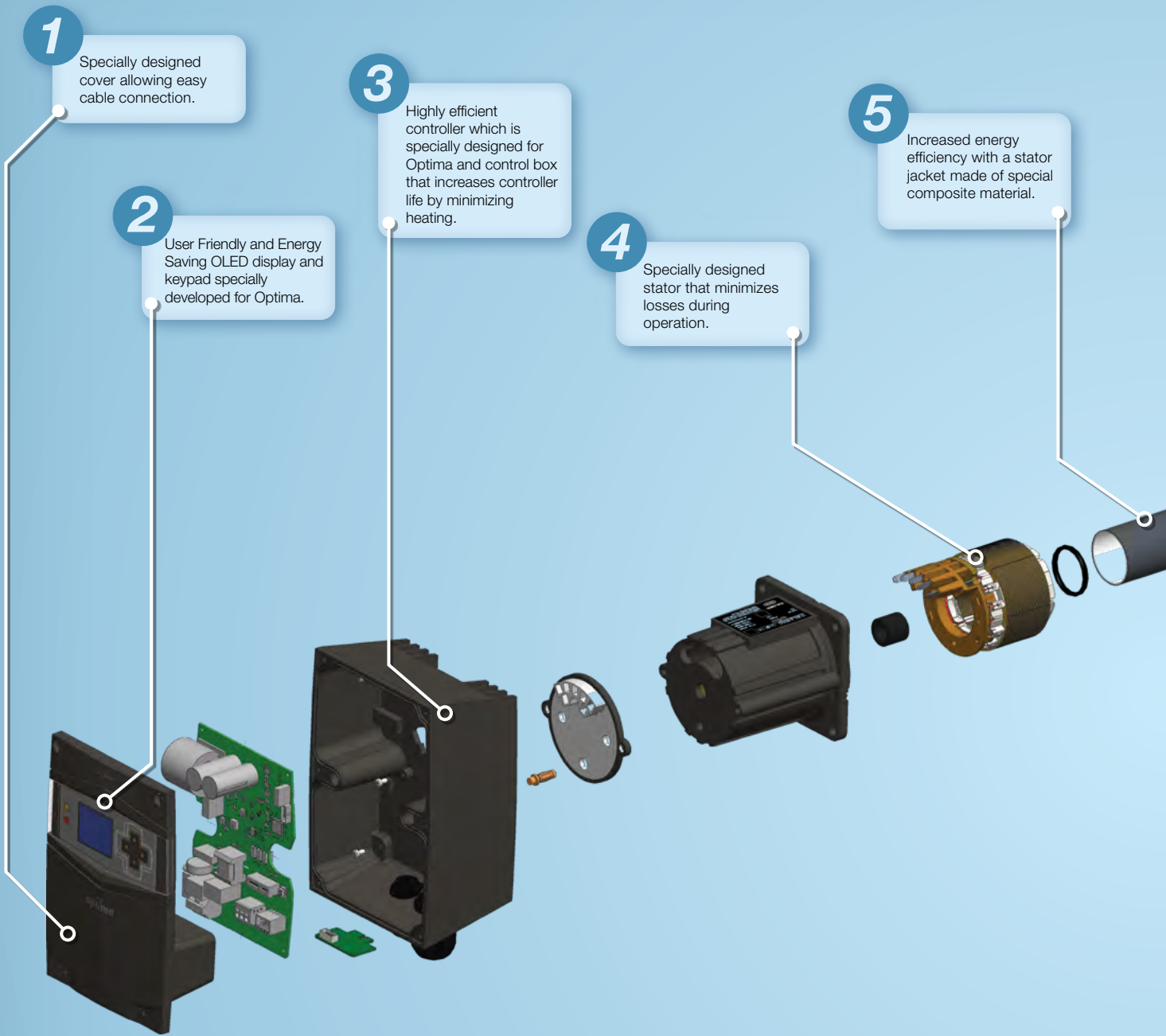
- Graphic Display, Digital Display and No Display options.
- User-friendly control and control system with Turkish software.
- English language support available as standard in the menu.
- “service info” feature showing the code and content of the last 5 errors occurred to the user.

## AI at your service

3 different card options  
designed to meet all needs

- 1) Communication Control Module (Modbus RTU / BACnet MS-TP/ Multi-Pump)
- 2) Analog Control Module (with Relay)
- 3) Analog Control Module (without Relay)





**1** Specially designed cover allowing easy cable connection.

**2** User Friendly and Energy Saving OLED display and keypad specially developed for Optima.

**3** Highly efficient controller which is specially designed for Optima and control box that increases controller life by minimizing heating.

**4** Specially designed stator that minimizes losses during operation.

**5** Increased energy efficiency with a stator jacket made of special composite material.

# the perfect design is hidden in the details...

Optima circulation pumps, which are produced with the latest technological facilities and designed with care in every part, have passed all tests successfully.





**6** High-efficiency rotor with permanent magnet that maximizes motor efficiency.

**7** Maintenance-free long-lasting carbon bearings and special stainless material dirt trap that prevents contaminants in the fluid from entering the motor.

**8** Specially designed PPO fans with high hydraulic efficiency.

**9** Specially designed pump casing for high hydraulic efficiency and silent operation.

**10** Polypropylene insulation jacket that provides thermal insulation of the pump body.  
*Supplied as standard with the pump.*

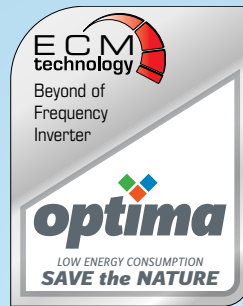


# OPTIMA BMS

## 2/10-180

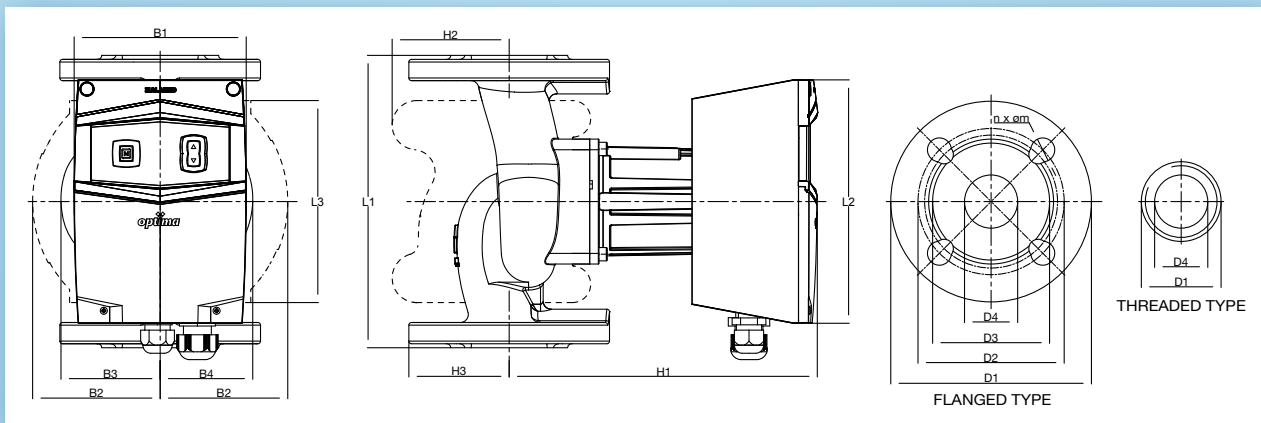
## 3/10-180

## 4/10



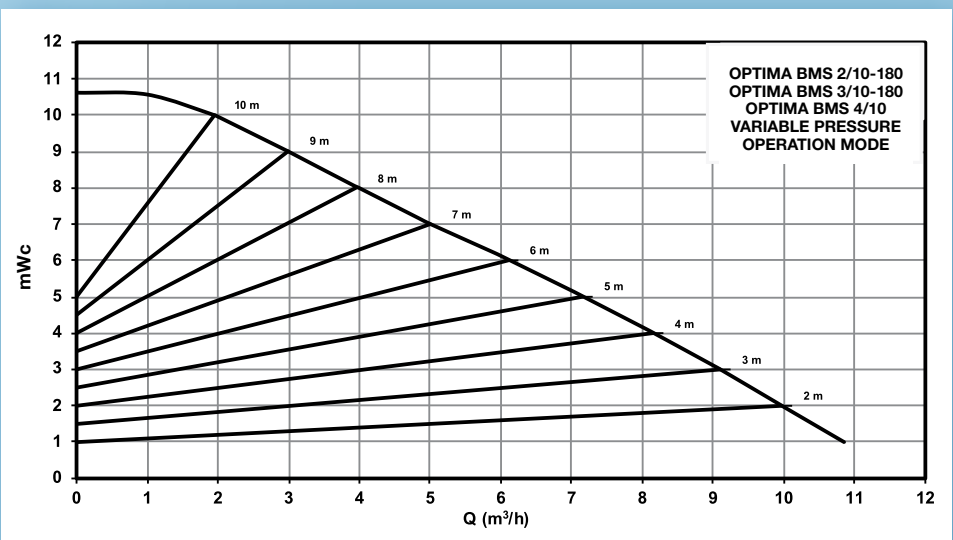
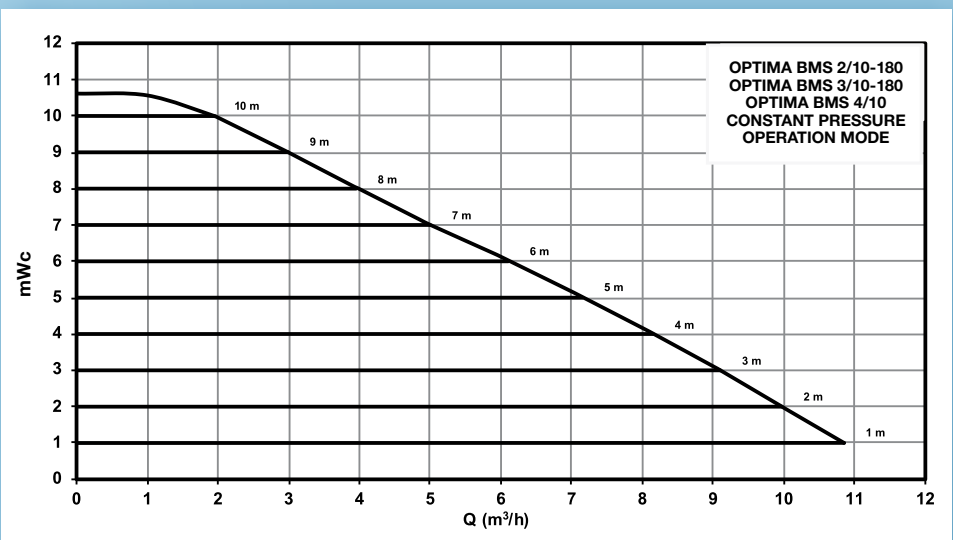
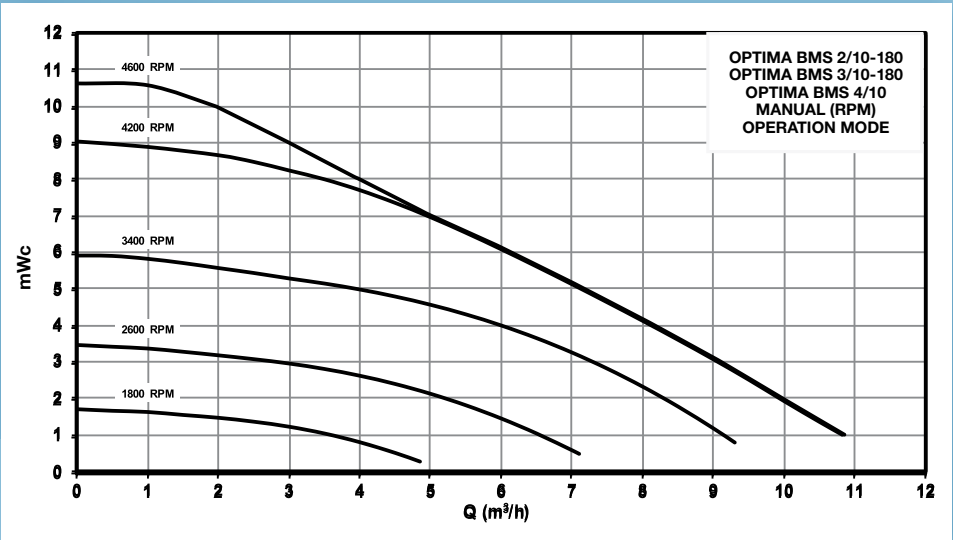
|                               |                              |                                |
|-------------------------------|------------------------------|--------------------------------|
| Maximum Pump Head [m]         | According to pump type       |                                |
| Maximum Flow Rate [m³/h]      | According to pump type       |                                |
| Motor Speed [rpm]             | 1.800 – 4.600                |                                |
| Input Voltage and Frequency   | 1~ 230 V AC ± %10, 50 Hz, PE |                                |
| Nominal Current [A]           | 1,4                          |                                |
| Power drawn [W]               | 12 – 190                     |                                |
| Energy Efficiency Index (EEI) | < 0.23                       |                                |
| Insulation Class              | F                            |                                |
| Protection Class              | IP X4D                       |                                |
| Temperature Class             | TF 110                       |                                |
| Maximum System Pressure       | 2/10-180 - 3/10-180<br>PN10  | 4/10<br>PN 6/10 <sup>(1)</sup> |
| Sound Pressure                | < 56 dB                      |                                |
| Relative Humidity             | < %90                        |                                |

<sup>1</sup> The pump is suitable for use at both pressure values.



|                     | DIMENSIONS |         |       |         |         |             |      |         |         |         |         |         |         |         |         |         |         |             |
|---------------------|------------|---------|-------|---------|---------|-------------|------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|-------------|
|                     | D1 (mm)    | D2 (mm) |       | D3 (mm) | D4 (mm) | n x Øm (mm) |      | B1 (mm) | B2 (mm) | B3 (mm) | B4 (mm) | L1 (mm) | L2 (mm) | L3 (mm) | H1 (mm) | H2 (mm) | H3 (mm) | Weight (kg) |
| Optima BMS 2/10-180 | G1 1/2"    | -       | -     | -       | 25.0    | -           | -    | 129.5   | 82.5    | 65.3    | 55.7    | 180.0   | 183.0   | 152.0   | 232.6   | 77.5    | 23.9    | 6.2         |
| OPTIMA 3/10-180     | G2"        | -       | -     | -       | 30.0    | -           | -    | 129.5   | 82.5    | 65.3    | 55.7    | 180.0   | 183.0   | 152.0   | 232.6   | 77.5    | 29.8    | 6.2         |
| OPTIMA 4/10         | 151.0      | 100.0   | 110.0 | 88.0    | 40.0    | 4x14        | 4x18 | 129.5   | 81.0    | 65.3    | 55.7    | 220.0   | 183.0   | 152.0   | 232.6   | 77.9    | 75.5    | 10.5        |

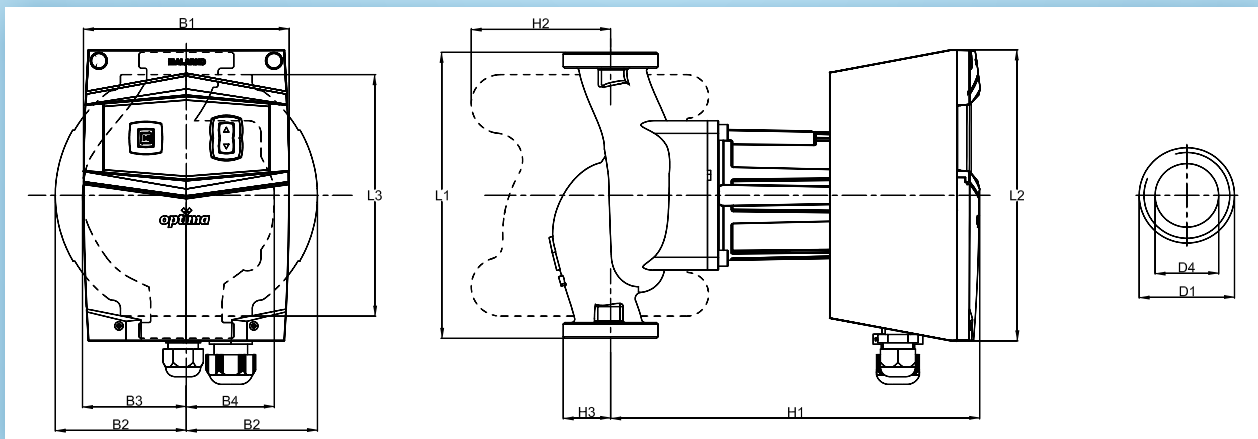
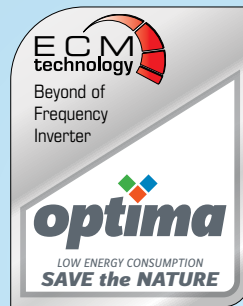






# OPTIMA BMS 3/7-180

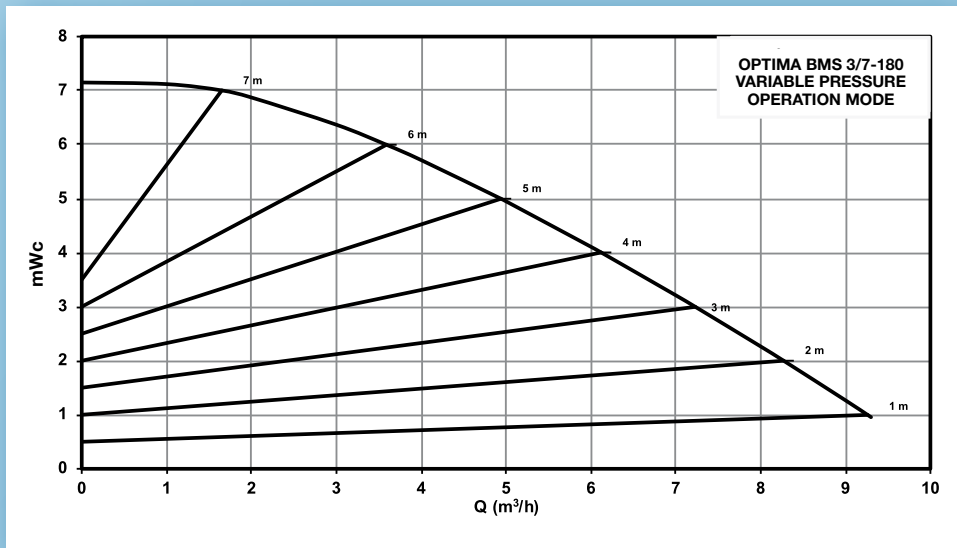
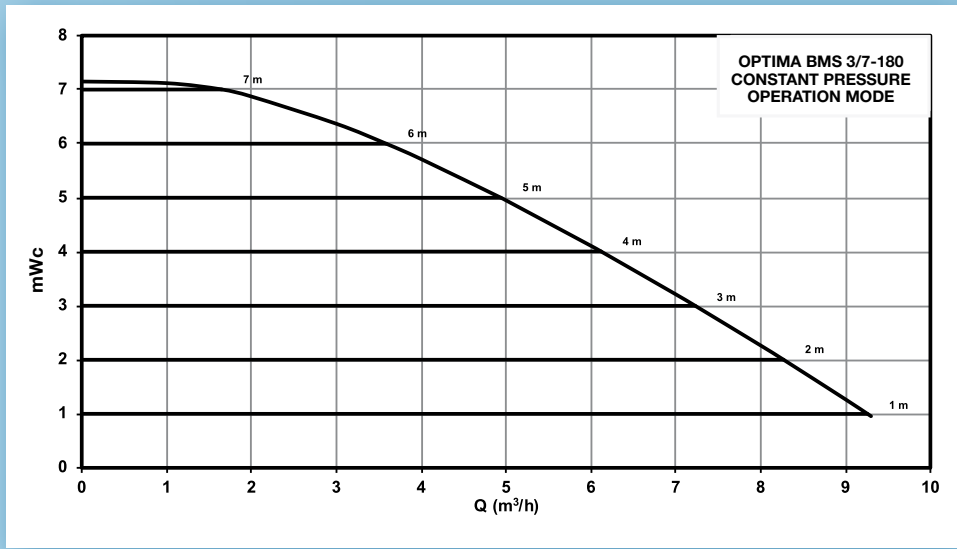
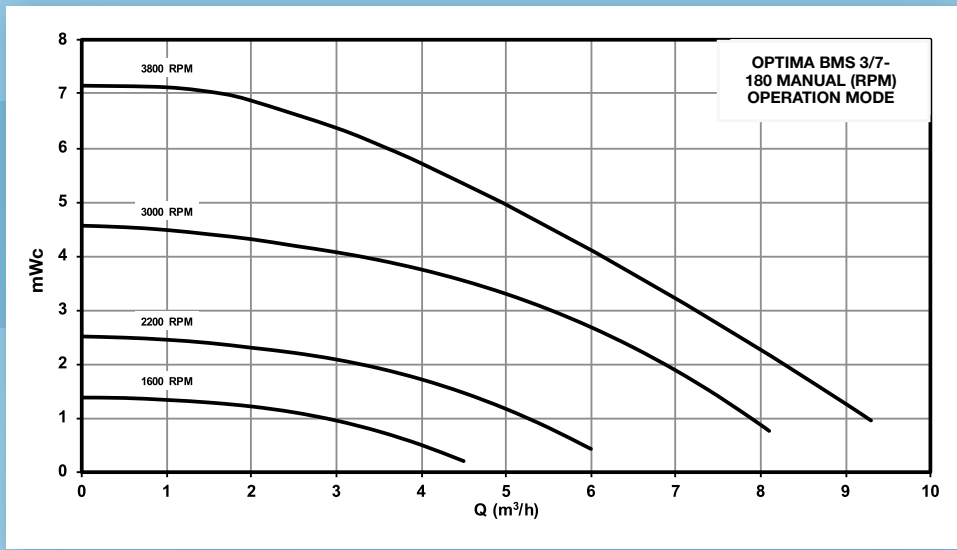
|                               |                              |
|-------------------------------|------------------------------|
| Maximum Pump Head [m]         | According to pump type       |
| Maximum Flow Rate [m³/h]      | According to pump type       |
| Motor Speed [rpm]             | 1.600 – 3.800                |
| Input Voltage and Frequency   | 1~ 230 V AC ± %10, 50 Hz, PE |
| Nominal Current [A]           | 1                            |
| Power drawn [W]               | 12 – 125                     |
| Energy Efficiency Index (EEI) | < 0.23                       |
| Insulation Class              | F                            |
| Protection Class              | IP X4D                       |
| Temperature Class             | TF 110                       |
| Maximum System Pressure       | PN10                         |
| Sound Pressure                | < 56 dB                      |
| Relative Humidity             | < %90                        |



## DIMENSIONS

|                    | D1   | D2 (mm) |      | D3   | D4   | n x Øm (mm) |      | B1    | B2   | B3   | B4   | L1    | L2    | L3    | H1    | H2   | H3   | Weight (kg) |
|--------------------|------|---------|------|------|------|-------------|------|-------|------|------|------|-------|-------|-------|-------|------|------|-------------|
|                    | (mm) | PN6     | PN10 | (mm) | (mm) | PN6         | PN10 | (mm)  | (mm) | (mm) | (mm) | (mm)  | (mm)  | (mm)  | (mm)  | (mm) | (mm) |             |
| Optima BMS 3/7-180 | G2"  | -       | -    | -    | 30.0 | -           | -    | 129.5 | 82.5 | 65.3 | 55.7 | 180.0 | 183.0 | 152.0 | 232.6 | 77.5 | 29.8 | 6.2         |

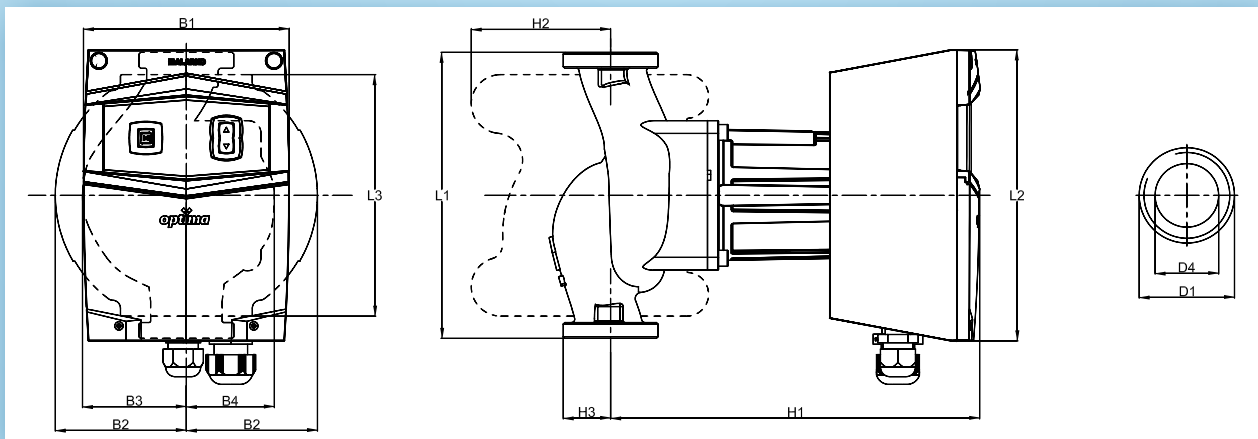
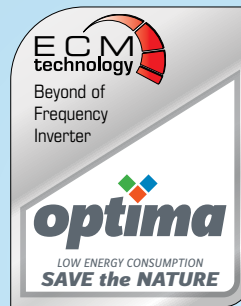






# OPTIMA BMS 3/12-180

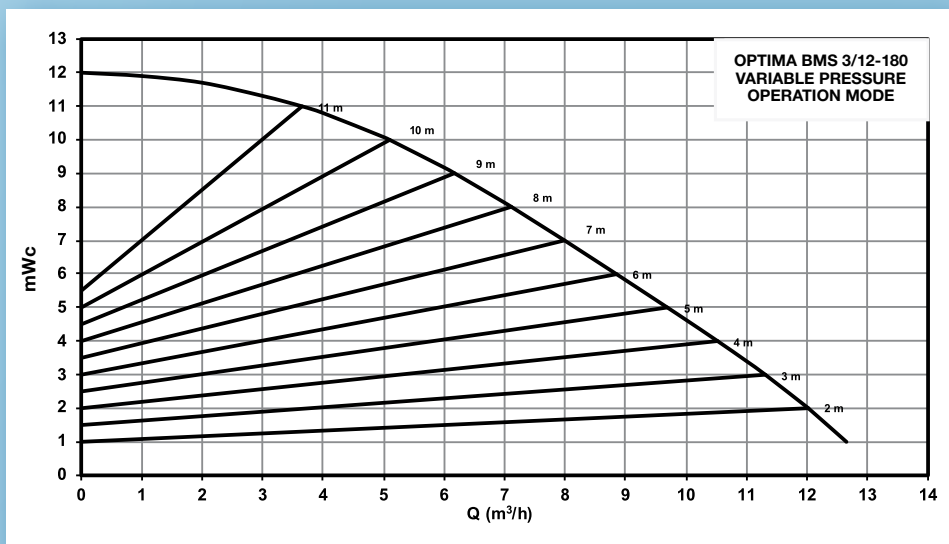
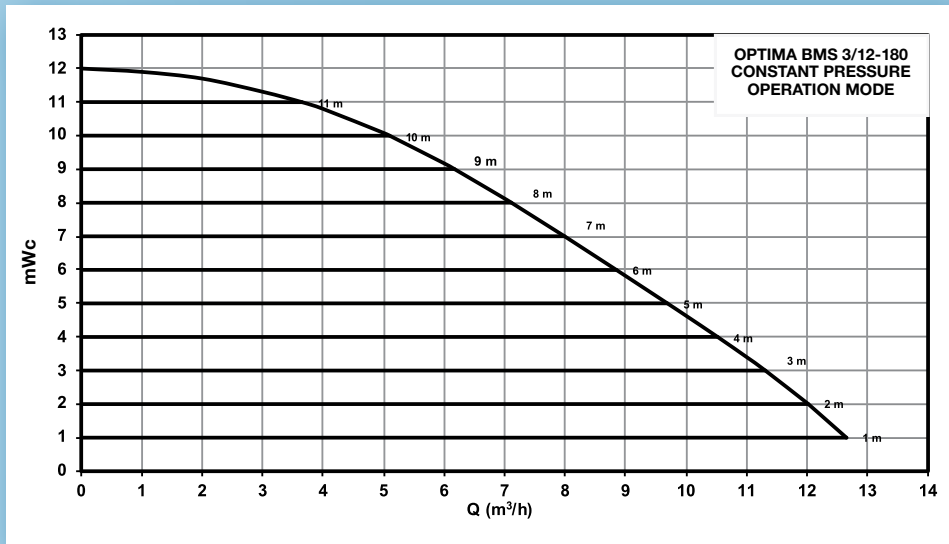
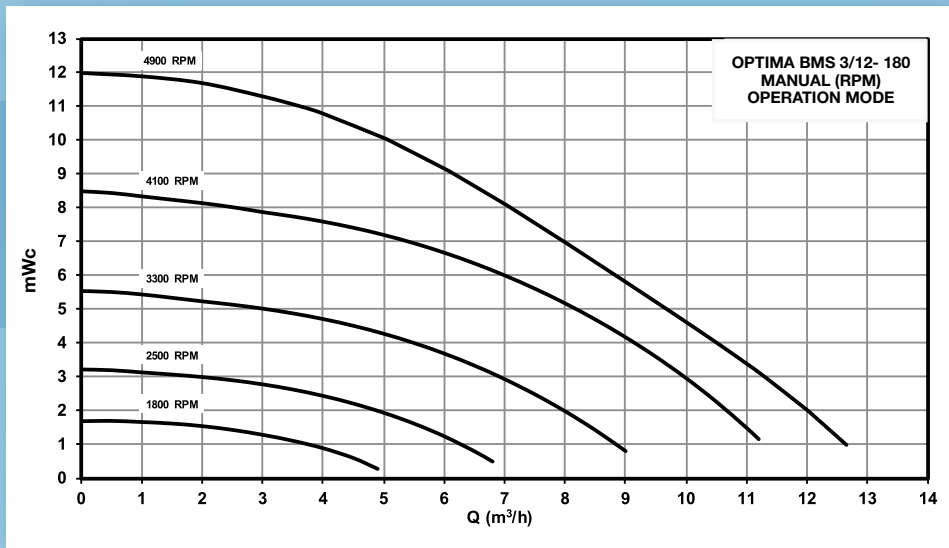
|                                       |                              |
|---------------------------------------|------------------------------|
| Maximum Pump Head [m]                 | According to pump type       |
| Maximum Flow Rate [m <sup>3</sup> /h] | According to pump type       |
| Motor Speed [rpm]                     | 1.800 – 4.900                |
| Input Voltage and Frequency           | 1~ 230 V AC ± %10, 50 Hz, PE |
| Nominal Current [A]                   | 1,34                         |
| Power drawn [W]                       | 16 – 300                     |
| Energy Efficiency Index (EEI)         | < 0.23                       |
| Insulation Class                      | F                            |
| Protection Class                      | IP X4D                       |
| Temperature Class                     | TF 110                       |
| Maximum System Pressure               | PN10                         |
| Sound Pressure                        | < 56 dB                      |
| Relative Humidity                     | < %90                        |



## DIMENSIONS

|                     | D1   | D2 (mm) |      | D3   | D4   | n x Øm (mm) |      | B1    | B2   | B3   | B4   | L1    | L2    | L3    | H1    | H2   | H3   | Weight (kg) |
|---------------------|------|---------|------|------|------|-------------|------|-------|------|------|------|-------|-------|-------|-------|------|------|-------------|
|                     | (mm) | PN6     | PN10 | (mm) | (mm) | PN6         | PN10 | (mm)  | (mm) | (mm) | (mm) | (mm)  | (mm)  | (mm)  | (mm)  | (mm) | (mm) |             |
| Optima BMS 3/12-180 | G2"  | -       | -    | -    | 30.0 | -           | -    | 129.5 | 82.5 | 65.3 | 55.7 | 180.0 | 183.0 | 152.0 | 233.0 | 77.5 | 29.8 | 6.5         |



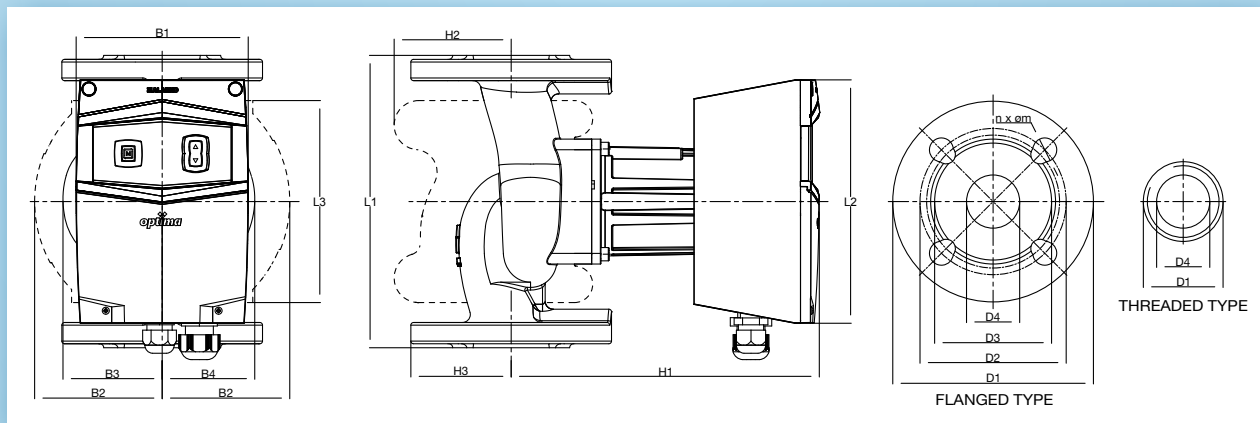
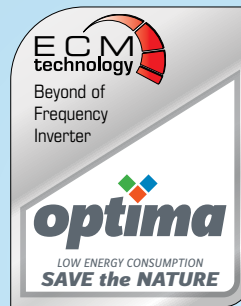




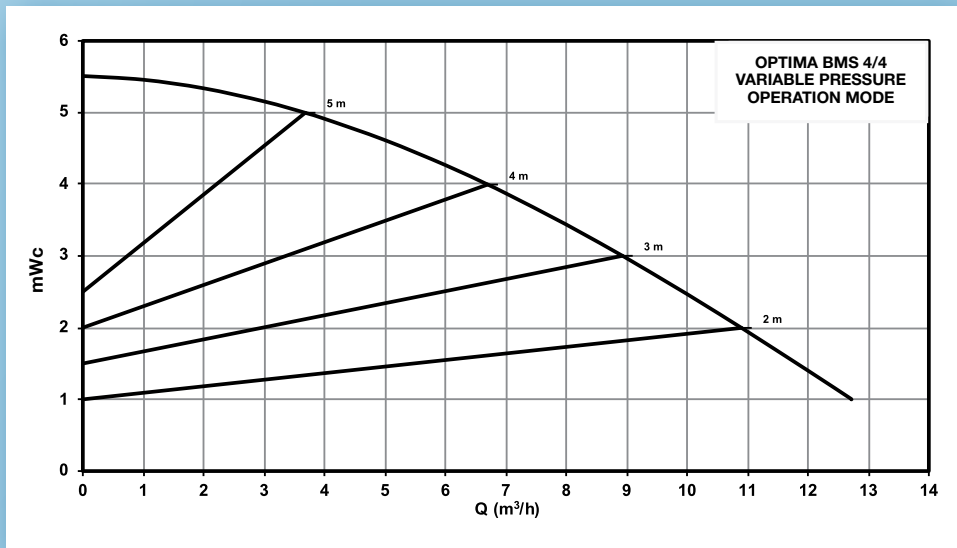
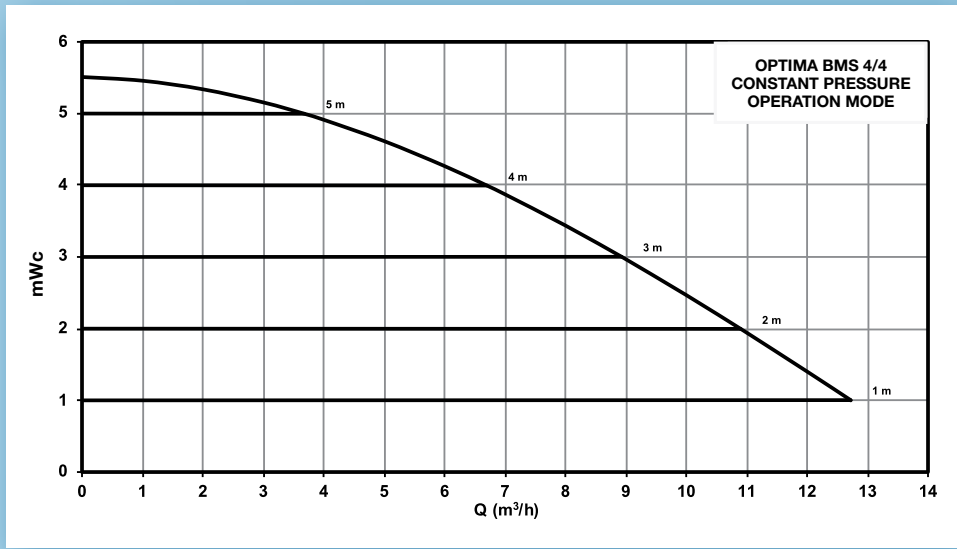
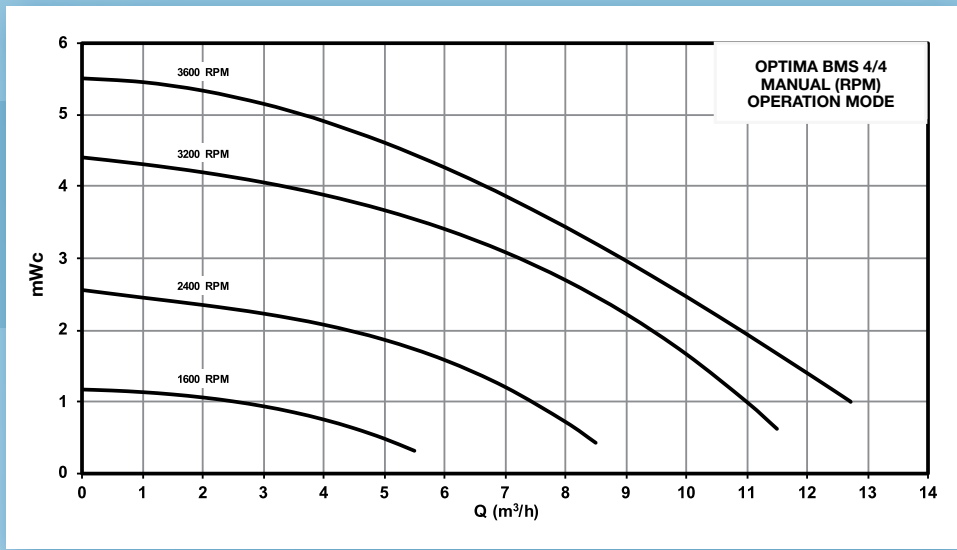
# OPTIMA BMS 4/4

|                                       |                              |
|---------------------------------------|------------------------------|
| Maximum Pump Head [m]                 | According to pump type       |
| Maximum Flow Rate [m <sup>3</sup> /h] | According to pump type       |
| Motor Speed [rpm]                     | 1.600 – 3.600                |
| Input Voltage and Frequency           | 1~ 230 V AC ± %10, 50 Hz, PE |
| Nominal Current [A]                   | 1                            |
| Power drawn [W]                       | 12 – 125                     |
| Energy Efficiency Index (EEI)         | < 0.23                       |
| Insulation Class                      | F                            |
| Protection Class                      | IP X4D                       |
| Temperature Class                     | TF 110                       |
| Maximum System Pressure               | PN 6/10 <sup>(1)</sup>       |
| Sound Pressure                        | < 56 dB                      |
| Relative Humidity                     | < %90                        |

<sup>1</sup> The pump is suitable for use at both pressure values.



|                | DIMENSIONS |         |       |         |         |             |      |         |         |         |         |         |         |         |         |         |         |             |
|----------------|------------|---------|-------|---------|---------|-------------|------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|-------------|
|                | D1 (mm)    | D2 (mm) |       | D3 (mm) | D4 (mm) | n x Øm (mm) |      | B1 (mm) | B2 (mm) | B3 (mm) | B4 (mm) | L1 (mm) | L2 (mm) | L3 (mm) | H1 (mm) | H2 (mm) | H3 (mm) | Weight (kg) |
| Optima BMS 4/4 | 151.0      | 100.0   | 110.0 | 88.0    | 40.0    | 4x14        | 4x18 | 129.5   | 96.0    | 69.7    | 57.5    | 220.0   | 183.0   | 152.0   | 232.3   | 88.0    | 75.5    | 12          |







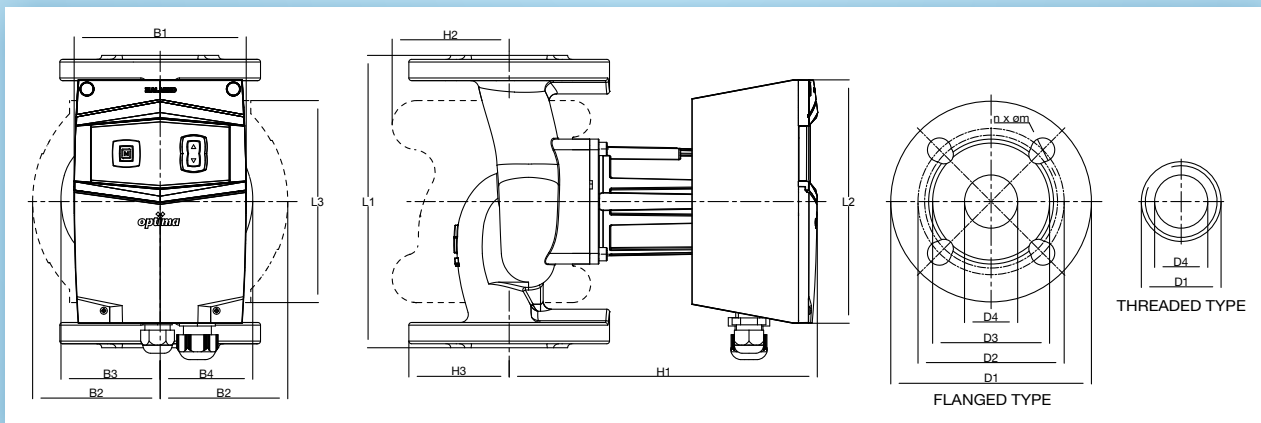
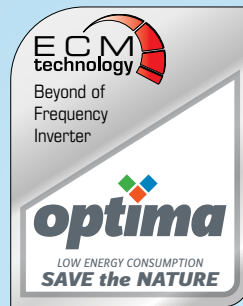
# OPTIMA BMS

## 4/8

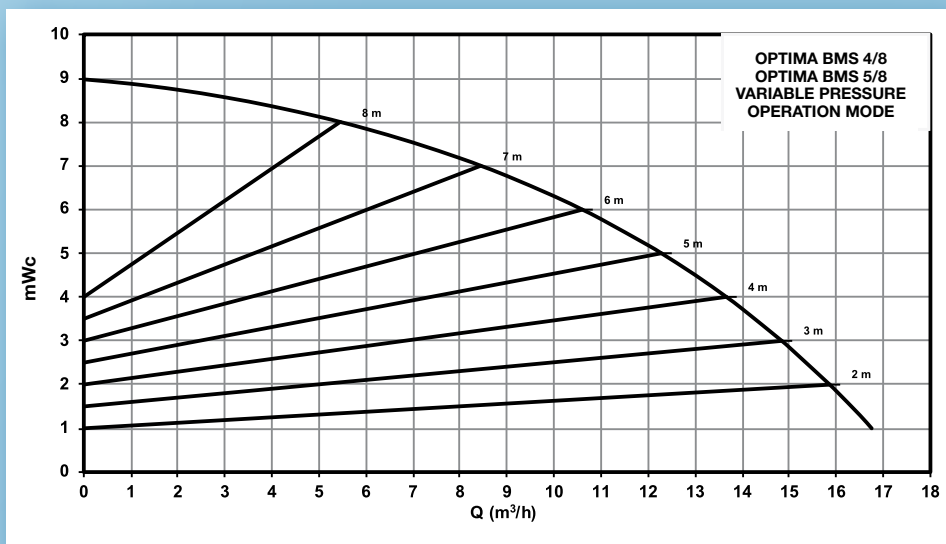
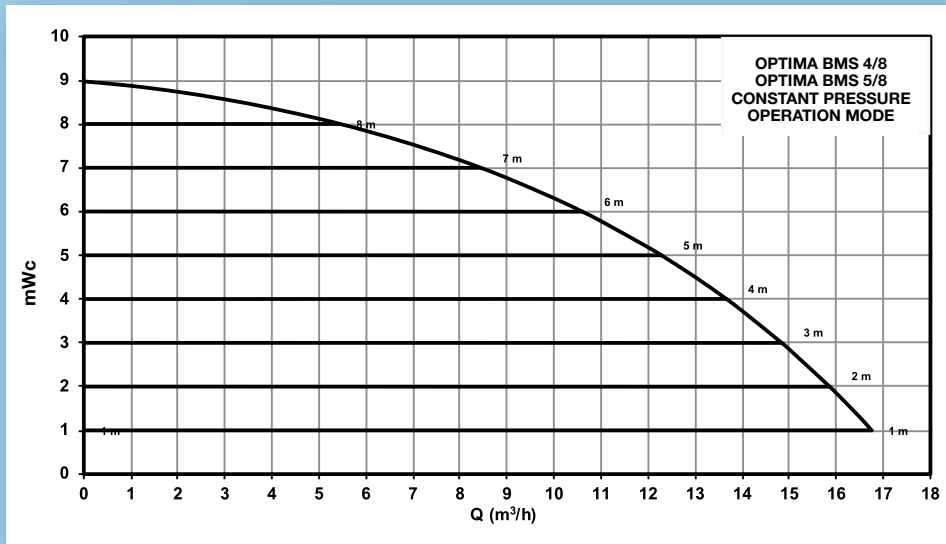
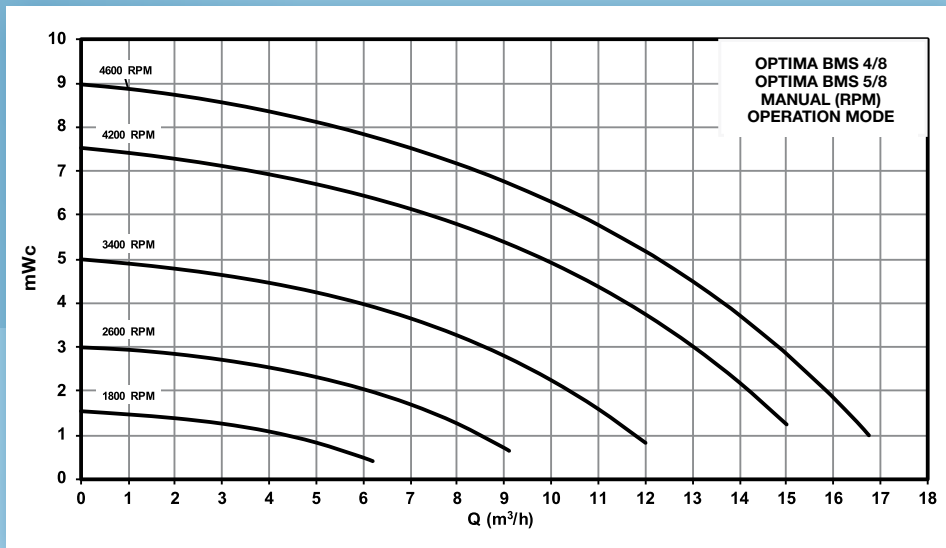
## 5/8

|                                       |                              |
|---------------------------------------|------------------------------|
| Maximum Pump Head [m]                 | According to pump type       |
| Maximum Flow Rate [m <sup>3</sup> /h] | According to pump type       |
| Motor Speed [rpm]                     | 1.800 – 4.600                |
| Input Voltage and Frequency           | 1~ 230 V AC ± %10, 50 Hz, PE |
| Nominal Current [A]                   | 1,35                         |
| Power drawn [W]                       | 15 – 300                     |
| Energy Efficiency Index (EEI)         | < 0.23                       |
| Insulation Class                      | F                            |
| Protection Class                      | IP X4D                       |
| Temperature Class                     | TF 110                       |
| Maximum System Pressure               | PN 6/10 <sup>(1)</sup>       |
| Sound Pressure                        | < 56 dB                      |
| Relative Humidity                     | < %90                        |

<sup>1</sup> The pump is suitable for use at both pressure values.

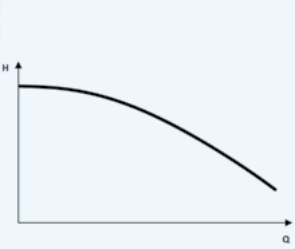
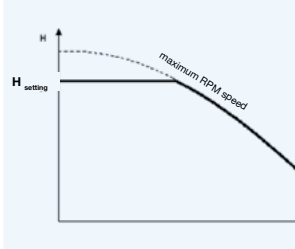
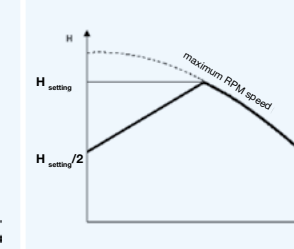


|                | DIMENSIONS |         |       |         |         |             |      |         |         |         |         |         |         |         |         |         |         |             |
|----------------|------------|---------|-------|---------|---------|-------------|------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|-------------|
|                | D1 (mm)    | D2 (mm) |       | D3 (mm) | D4 (mm) | n x Øm (mm) |      | B1 (mm) | B2 (mm) | B3 (mm) | B4 (mm) | L1 (mm) | L2 (mm) | L3 (mm) | H1 (mm) | H2 (mm) | H3 (mm) | Weight (kg) |
| Optima BMS 4/8 | 151.0      | 100.0   | 110.0 | 88.0    | 40.0    | 4x14        | 4x18 | 129.5   | 96.0    | 69.7    | 57.5    | 220.0   | 183.0   | 152.0   | 232.0   | 88.0    | 75.5    | 12          |
| Optima BMS 5/8 | 166.0      | 110.0   | 125.0 | 102.0   | 50.0    | 4x14        | 4x18 | 129.5   | 96.0    | 69.7    | 57.5    | 240.0   | 183.0   | 152.0   | 232.0   | 88.0    | 83.0    | 12          |





### MODE SELECTION TABLE

|  | Manual Pressure  | Constant Pressure   | Variable Pressure   |
|--|--|---|---|
|  |   |   |    |
| <b>Heating Systems with Two Pipes and Thermostatic Valves</b>          |  | <ul style="list-style-type: none"> <li>Total friction loss &gt; 4mSS</li> <li>Too long circulation line</li> <li>High friction losses</li> <li>Usage of pressure compensating valve</li> <li>Branch valves with extremely low flow</li> </ul> | <ul style="list-style-type: none"> <li>Total friction loss &lt; 2mSS</li> <li>Short or large diameter circulation lines</li> <li>Low friction losses</li> </ul> |
| <b>Single Pipe Heating Systems</b>                                     | <ul style="list-style-type: none"> <li>Systems that do not use flow changer circuit elements (thermostatic radiator valve, two-way cut-off valve, etc.)</li> </ul>   |   | <ul style="list-style-type: none"> <li>Systems using thermostatic valves</li> <li>Systems using thermostatic valve and pressure compensation valve</li> </ul>   |
| <b>Floor Heating Systems</b>   | <ul style="list-style-type: none"> <li>Systems that do not use flow changer circuit elements (thermostatic radiator valve, two-way cut-off valve, etc.)</li> </ul>   | <ul style="list-style-type: none"> <li>High friction losses</li> <li>Usage of pressure compensating valve</li> </ul>  | <ul style="list-style-type: none"> <li>Systems using thermostatic valves</li> </ul>   |
| <b>Heating Systems Using Condensing Boiler</b>                         |  | <ul style="list-style-type: none"> <li>Secondary circulation circuits</li> <li>High friction losses</li> <li>Usage of pressure compensating valve</li> </ul>  | <ul style="list-style-type: none"> <li>Primary circulation circuits</li> <li>Low pressure loss</li> <li>Natural circulation</li> </ul>                          |
| <b>Flow rate and Systems with Unchanged Internal System Resistance</b> | <ul style="list-style-type: none"> <li>DWH (Boiler) applications</li> <li>Plate exchanger storage tank applications</li> <li>In recirculation applications where pressure loss and flow rate changes are very low</li> </ul> | <ul style="list-style-type: none"> <li>Primary circulation circuits</li> <li>Low pressure loss</li> <li>Natural circulation</li> </ul>  | <ul style="list-style-type: none"> <li>High friction losses</li> <li>Usage of pressure compensating valve</li> </ul>  |

### CABLE and FUSE TABLE

|           | 5/8                     | 4/10 | 4/8 | 4/4 | 3/12-180 | 3/10-180 | 3/7-180 | 2/10-180 |
|-----------|-------------------------|------|-----|-----|----------|----------|---------|----------|
| Cable     | 3 x 1.5 mm <sup>2</sup> |      |     |     |          |          |         |          |
| Insurance | 2A                      |      |     |     |          |          |         |          |



The right to amend specifications under technologic developments is reserved



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